Pattern No.: 0610204 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
				8		8A| - | Protection thread | - |	<<	
				7				
				6		6A| 2x 14/2 Nm | Cross | 50% WV, 50% PC | Raumer |	<<	Friction <
				5		5A| 2x 14/2 Nm | Cross | 50% WV, 50% PC | Raumer |	<<	Friction <
Friction >	>>	4A| 2x 14/2 Nm | Cross | 50% WV, 50% PC | Raumer |		4				
				3				
	>	2A| - | Comb thread | - |		2				
	>	1A| - | Draw separation thread | - |		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

Normal Intarsia type 1 Intarsia type 2 Plating Yf. N Plating_w_2->1 Plating_w_2->2