








**Pattern No.: 1310215 - Yarn Quality Seitenteil(e) links**

A	B	C	D	E	D	C	B	A
				8			8A  1x Nm 50/2   Protection thread   -	< Friction <
				7			7A  1x Elastan 420 dtex, PA 78/2 dtex   6350N   Elastic thread   67,5% PA, 32,5% EA   Zimmermann	< Friction <
				6				
				5			5A  1x Nm 50/3 + Lycra 20 dtex, PA 78 dtex   kbA Baumwolle + 8004LU   100% CO + 90,1% PA, 9,9% EA   Gebrüder Otto + Zimmermann	>< Friction ><
				4			4A  1x Nm 50/3 + Lycra 20 dtex, PA 78 dtex   kbA Baumwolle + 8004LU   100% CO + 90,1% PA, 9,9% EA   Gebrüder Otto + Zimmermann	>< Friction ><
				3			3A  1x Nm 50/3 + Lycra 20 dtex, PA 78 dtex   kbA Baumwolle + 8004LU   100% CO + 90,1% PA, 9,9% EA   Gebrüder Otto + Zimmermann	>< Friction ><
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1310215 - Yarn Quality Seitenteil(e) rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 50/2   Protection thread   -	<	Friction <
				7				7A  1x Elastan 420 dtex, PA 78/2 dtex   6350N   Elastic thread   67,5% PA, 32,5% EA   Zimmermann	<	Friction <
				6						
				5				5A  1x Nm 50/3 + Lycra 20 dtex, PA 78 dtex   kbA Baumwolle + 8004LU   100% CO + 90,1% PA, 9,9% EA   Gebrüder Otto + Zimmermann	><	Friction ><
				4				4A  1x Nm 50/3 + Lycra 20 dtex, PA 78 dtex   kbA Baumwolle + 8004LU   100% CO + 90,1% PA, 9,9% EA   Gebrüder Otto + Zimmermann	><	Friction ><
				3				3A  1x Nm 50/3 + Lycra 20 dtex, PA 78 dtex   kbA Baumwolle + 8004LU   100% CO + 90,1% PA, 9,9% EA   Gebrüder Otto + Zimmermann	><	Friction ><
	>	2A  1x   Comb thread   -		2						
	>	1A  1x   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1310215 - Yarn Quality Tasche/Taschenbeutel

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 50/2   Protection thread   -	<	Friction <
				7				7A  1x Elastan 420 dtex, PA 78/2 dtex   6350N   Elastic thread   67,5% PA, 32,5% EA   Zimmermann	<	Friction <
				6						
				5						
				4				4A  1x Nm 50/3 + Lycra 20 dtex, PA 78 dtex   kbA Baumwolle + 8004LU   100% CO + 90,1% PA, 9,9% EA   Gebrüder Otto + Zimmermann	>>	Friction >>
				3				3A  1x Nm 50/3 + Lycra 20 dtex, PA 78 dtex   kbA Baumwolle + 8004LU   100% CO + 90,1% PA, 9,9% EA   Gebrüder Otto + Zimmermann	>>	Friction >>
	>	2A  1x   Comb thread   -		2						
	>	1A  1x   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.







Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1310215 - Yarn Quality Tasche links

A	B	C	D	E	D	C	B	A
				8			8A  1x Nm 50/2   Protection thread   -	< Friction <
				7				
				6				
				5				
				4				
				3			3A  1x Nm 50/3 + Lycra 20 dtex, PA 78 dtex   kbA Baumwolle + 8004LU   100% CO + 90,1% PA, 9,9% EA   Gebrüder Otto + Zimmermann	>> Friction >>
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.







Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1310215 - Yarn Quality Tasche rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 50/2   Protection thread   -	<	Friction <
				7						
				6						
				5						
				4						
				3				3A  1x Nm 50/3 + Lycra 20 dtex, PA 78 dtex   kbA Baumwolle + 8004LU   100% CO + 90,1% PA, 9,9% EA   Gebrüder Otto + Zimmermann	>>	Friction >>
	>	2A  1x   Comb thread   -		2						
	>	1A  1x   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2