

**Pattern No.: 0710085 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A
						8A  -   Residual yarn   -	<	Friction <
Friction >	>	7A, YELLOW  1x Nm 54/3   Seltz   100% CO   Emilcotoni						
						6A, YELLOW  1x Nm 54/3   Seltz   100% CO   Emilcotoni	<	Friction <
						5A, YELLOW  1x Nm 54/3   Seltz   100% CO   Emilcotoni	<	Friction <
Friction >	>	4A, YELLOW  1x Nm 54/3   Seltz   100% CO   Emilcotoni				4B, PINK  1x Nm 54/3   Seltz   100% CO   Emilcotoni	<	Friction <
						3A, BLACK  1x Nm 54/3   Seltz   100% CO   Emilcotoni	<	Friction <
Friction >	>	2A  -   Comb thread   -				2B, RED  1x Nm 54/3   Seltz   100% CO   Emilcotoni	<	Friction <
Friction >	>	1A  -   Draw separation thread   -				1B, WHITE  1x Nm 54/3   Seltz   100% CO   Emilcotoni	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2