













## Pattern No.: 0710211 - Yarn Quality Tandem left Kragen

A	B	C	D	E	D	C	B	A
	>	8A  1x Nm28/2   Protection thread   -		 8				
	>	7A  1x Nm28/2   Protection thread   -		 7				
				6				
Friction >	>>	5A  1x Nm 48/2 + 1x Lycra 22 dtex, PA 78 dtex   Cashwool + Ultralastic 4495X   100% WV + 93,8% PA, 6,2% EA   Zegna Baruffa + Zimmermann		 5				
Friction >	>>	4A  1x Nm 48/2 + 1x Lycra 22 dtex, PA 78 dtex   Cashwool + Ultralastic 4495X   100% WV + 93,8% PA, 6,2% EA   Zegna Baruffa + Zimmermann		 4				
				3				
	>	2A  -   Comb thread   -		 2				
	>	1A  -   Draw separation thread   -		 1				

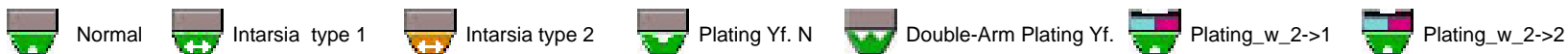
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









## Pattern No.: 0710211 - Yarn Quality Tandem right Kragen

A	B	C	D	E	D	C	B	A		
				8				8B  1x Nm28/2   Protection thread   -	<	
				7				7B  1x Nm28/2   Protection thread   -	<	
				6						
				5				5B  1x Nm 48/2 + 1x Lycra 22 dtex, PA 78 dtex   Cashwool + Ultralastic 4495X   100% WV + 93,8% PA, 6,2% EA   Zegna Baruffa + Zimmermann	<<	Friction <
				4				4B  1x Nm 48/2 + 1x Lycra 22 dtex, PA 78 dtex   Cashwool + Ultralastic 4495X   100% WV + 93,8% PA, 6,2% EA   Zegna Baruffa + Zimmermann	<<	Friction <
				3						
				2				2B  -   Comb thread   -	<	
				1				1B  -   Draw separation thread   -	<	

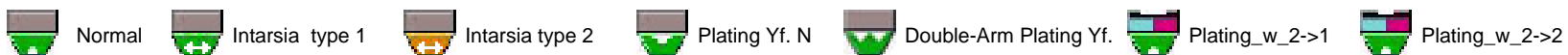
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









## Pattern No.: 0710211 - Yarn Quality Tandem left V-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A  1x Nm28/2   Protection thread   -		 8				
	>	7A  1x Nm28/2   Protection thread   -		 7				
				6				
Friction >	>>	5A  1x Nm 48/2 + 1x Lycra 22 dtex, PA 78 dtex   Cashwool + Ultralastic 4495X   100% WV + 93,8% PA, 6,2% EA   Zegna Baruffa + Zimmermann		 5				
Friction >	>>	4A  1x Nm 48/2 + 1x Lycra 22 dtex, PA 78 dtex   Cashwool + Ultralastic 4495X   100% WV + 93,8% PA, 6,2% EA   Zegna Baruffa + Zimmermann		 4				
				3				
	>	2A  -   Comb thread   -		 2				
	>	1A  -   Draw separation thread   -		 1				

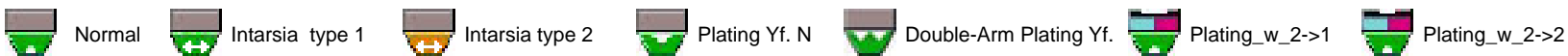
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 0710211 - Yarn Quality Tandem right V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8B  1x Nm28/2   Protection thread   -	<	
				7				7B  1x Nm28/2   Protection thread   -	<	
				6						
				5				5B  1x Nm 48/2 + 1x Lycra 22 dtex, PA 78 dtex   Cashwool + Ultralastic 4495X   100% WV + 93,8% PA, 6,2% EA   Zegna Baruffa + Zimmermann	<<	Friction <
				4				4B  1x Nm 48/2 + 1x Lycra 22 dtex, PA 78 dtex   Cashwool + Ultralastic 4495X   100% WV + 93,8% PA, 6,2% EA   Zegna Baruffa + Zimmermann	<<	Friction <
				3						
				2				2B  -   Comb thread   -	<	
				1				1B  -   Draw separation thread   -	<	

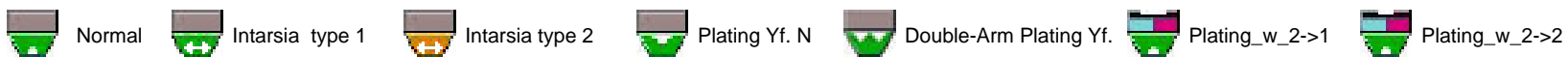
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 0710211 - Yarn Quality Tandem left R-Teil(e)**

A	B	C	D	E	D	C	B	A
	>	8A  1x Nm28/2   Protection thread   -			8			
					7			
					6			
Friction >	>>	5A  1x Nm 48/2 + 1x Lycra 22 dtex, PA 78 dtex   Cashwool + Ultralastic 4495X   100% WV + 93,8% PA, 6,2% EA   Zegna Baruffa + Zimmermann			5			
					4			
					3			
	>	2A  -   Comb thread   -			2			
	>	1A  -   Draw separation thread   -			1			

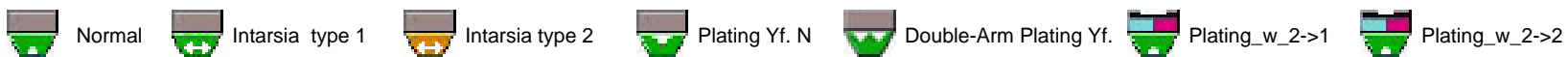
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0710211 - Yarn Quality Tandem right R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8B  1x Nm28/2   Protection thread   -	<	
				7						
				6						
				5				5B  1x Nm 48/2 + 1x Lycra 22 dtex, PA 78 dtex   Cashwool + Ultralastic 4495X   100% WV + 93,8% PA, 6,2% EA   Zegna Baruffa + Zimmermann	<<	Friction <
				4						
				3						
				2				2B  -   Comb thread   -	<	
				1				1B  -   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0710211**

**Other Requirements:**

4 Doppelbügel-Plattierfadenführer,  
Spulenhalter für Ultralastic (Plattierfaden, Spule liegend, nicht über Fournisseur)

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