











**Pattern No.: 1310182 - Yarn Quality K&W**

| A          | B  | C   | D  | E | D   | C   | B  | A          |
|------------|----|---|--|---|---|---|----|------------|
|            |    |   |  | 8 |   |   |    |            |
|            |    |   |  | 7 |    | 7A  1x   Draw separation thread   -                             | <  |            |
|            |    |   |  | 6 |    | 6A  2x Nm 50/3   Jeans   100% CO   Sesia                        | << | Friction < |
|            |    |   |  | 5 |    | 5A  2x Nm 50/3   Jeans   100% CO   Sesia                        | << | Friction < |
| Friction > | >> | 4A  2x Nm 50/3   Jeans   100% CO   Sesia      |    | 4 |    | 4B  2x Nm 25   Jump   68% VI, 32% PBT   Sesia                   | << |            |
|            | >> | 3A  2x Nm 25   Jump   68% VI, 32% PBT   Sesia |  | 3 |   |   |    |            |
|            | >  | 2A  1x   Comb thread   -                      |  | 2 |  | 2B  2x Nm 25   Jump   68% VI, 32% PBT   Sesia                   | << |            |
|            | >  | 1A  1x   Draw separation thread   -           |  | 1 |  | 1B  1x Nm 28/2   Tender   Residual yarn   50% WV 50% PC   Safil | <  |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

