

Pattern No.: 0710054 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
	>>	8A 2x Nm 28/2 Protection thread -		8		8B 2x Nm 28/2 Protection thread -	<<	
				7		7A 4x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci	>>><	Friction ><
				6		6A 3x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci	>><	Friction ><
				5		5A 3x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci	>><	Friction ><
Friction ><	>><	4A 3x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci		4				
Friction ><	>>><	3A 4x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci		3		3B 3x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci	>><	Friction ><
	>	2A - Comb thread -		2		2B 3x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci	>><	Friction ><
	>	1A - Draw separation thread -		1		1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2