





Pattern No.: 0810346 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7				
				6				
				5				
				4				
				3				
	>	2A - Comb thread -		2		2B, BLACK 2x Nm 30/2 Soft-luster 100% WV Xinao	<<	Friction <
Friction >	>	1A - Draw separation thread -		1				

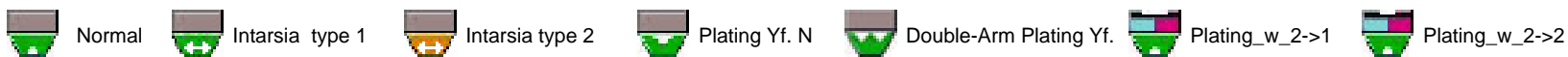
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 0810346 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>	7A, BLACK 1x Nm 13 BS-K136-1 43% PA, 29% WV, 28% WM Best Shan (shanghai)						
						6A, BLACK 1x Nm 13 BS-K136-1 43% PA, 29% WV, 28% WM Best Shan (shanghai)	<	Friction <
Friction >	>	5A, RED 1x Nm 13 BS-K136-1 43% PA, 29% WV, 28% WM Best Shan (shanghai)						
						4A, BLUE 1x Nm 13 BS-K136-1 43% PA, 29% WV, 28% WM Best Shan (shanghai)	<	Friction <
Friction >	>>	3A, BLACK 2x Nm 30/2 Soft-luster 100% WV Xinao						
	>	2A - Comb thread -				2B, BLACK 2x Nm 30/2 Soft-luster 100% WV Xinao	<<	Friction <
Friction >	>	1A - Draw separation thread -						

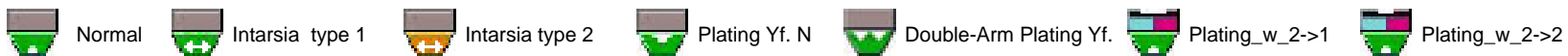
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 0810346 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4						
Friction >	>>	3A, BLACK 2x Nm 30/2 Soft-luster 100% WV Xinao		3						
	>	2A - Comb thread -		2				2B, BLACK 2x Nm 30/2 Soft-luster 100% WV Xinao	<<	Friction <
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810346 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
					8			
					7			
					6			
					5			
					4			
					3			
	>	2A - Comb thread -			2		<<	Friction <
								
					2			
					1			
Friction >	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

