










**Pattern No.: 1610004 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A
						16A  1x   Protection thread   -	v	
	v	15A, GREEN  1x Nm 60   Glow   100% PES   Pinori Filati				15B, GREEN  1x Nm 60   Glow   100% PES   Pinori Filati	v	
						14A, GREEN  1x Nm 60   Glow   100% PES   Pinori Filati	v	
						13A, BLUE  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	v	
	v	12A, BLUE  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann				12B, BLUE  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	v	

						7				7A, BLACK  2x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	vv	
	v	6A, BLACK  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann				6				6B, BLACK  2x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	vv	
						5				5B, BLACK  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	v	
						4				4A, BLACK  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	v	
						3				3A, NAVY  1x Nm 30   Viscrepe   100% VI   Filpucci	v	
	v	2A, NAVY  1x Nm 30   Viscrepe   100% VI   Filpucci				2				2B, NAVY  1x Nm 30   Viscrepe   100% VI   Filpucci	v	
	v	1A  1x   Draw separation thread   -				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2