











Pattern No.: 0910027 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A		
				8				8A 1x Elastan 420 dtex, PA 78/2 dtex Comb thread 67,5% PA, 32,5% EA Zimmermann	<	Friction <
				7				7A 1x Nm 50/2 Columbia Protection thread 50% CO, 50% PC Schaefer Garne	<	Friction <
				6						
				5						
				4				4A 1x Nm 60/2 + 1x Lycra 22 dtex, PA 78 dtex Millennium + 4495X 100% WV + 93,8% PA, 6,2% EA Zegna Baruffa + Zimmermann	<<	Friction <
				3						
				2						
				1				1A - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 0910027 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A 1x Elastan 420 dtex, PA 78/2 dtex 6350N Comb thread 67,5% PA, 32,5% EA Zimmermann	<	Friction <
				7				7A 1x Nm 50/2 Columbia Protection thread 50% CO, 50% PC Schaefer Garne	<	Friction <
				6				6A 1x Nm 50/2 Columbia Protection thread 50% CO, 50% PC Schaefer Garne	<	Friction <
				5				5A 1x Nm 60/2 + 1x Lycra 22 dtex, PA 78 dtex Millennium + 4495X 100% WV + 93,8% PA, 6,2% EA Zegna Baruffa + Zimmermann	<<	Friction <
				4				4A 1x Nm 60/2 + 1x Lycra 22 dtex, PA 78 dtex Millennium + 4495X 100% WV + 93,8% PA, 6,2% EA Zegna Baruffa + Zimmermann	<<	Friction <
				3						
				2						
				1				1A - Draw separation thread -	<	

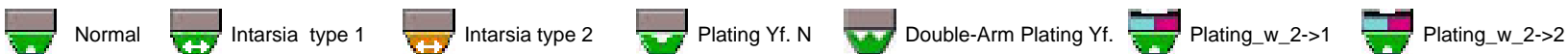
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 0910027 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A 1x Elastan 420 dtex, PA 78/2 dtex 6350N Comb thread 67,5% PA, 32,5% EA Zimmermann	<	Friction <
				7				7A 1x Nm 50/2 Columbia Protection thread 50% CO, 50% PC Schaefer Garne	<	Friction <
				6				6A 1x Nm 50/2 Columbia Protection thread 50% CO, 50% PC Schaefer Garne	<	Friction <
				5				5A 1x Nm 60/2 + 1x Lycra 22 dtex, PA 78 dtex Millennium + 4495X 100% WV + 93,8% PA, 6,2% EA Zegna Baruffa + Zimmermann	<<	Friction <
				4				4A 1x Nm 60/2 + 1x Lycra 22 dtex, PA 78 dtex Millennium + 4495X 100% WV + 93,8% PA, 6,2% EA Zegna Baruffa + Zimmermann	<<	Friction <
				3						
				2						
				1				1A - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 0910027 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8A 1x Elastan 420 dtex, PA 78/2 dtex 6350N Comb thread 67,5% PA, 32,5% EA Zimmermann	<	Friction <
				7				7A 1x Nm 50/2 Columbia Protection thread 50% CO, 50% PC Schaefer Garne	<	Friction <
				6						
				5						
				4				4A 1x Nm 60/2 + 1x Lycra 22 dtex, PA 78 dtex Millennium + 4495X 100% WV + 93,8% PA, 6,2% EA Zegna Baruffa + Zimmermann	<<	Friction <
				3						
				2						
				1				1A - Draw separation thread -	<	

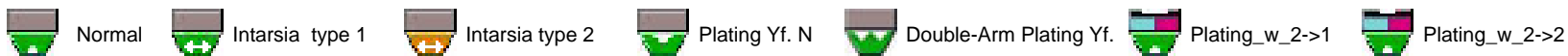
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0910027 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A		
				8				8A 1x Elastan 420 dtex, PA 78/2 dtex 6350N Comb thread 67,5% PA, 32,5% EA Zimmermann	<	Friction <
				7				7A 1x Nm 50/2 Columbia Protection thread 50% CO, 50% PC Schaefer Garne	<	Friction <
				6						
				5						
				4				4A 1x Nm 60/2 + 1x Lycra 22 dtex, PA 78 dtex Millennium + 4495X 100% WV + 93,8% PA, 6,2% EA Zegna Baruffa + Zimmermann	<<	Friction <
				3						
				2						
				1				1A - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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Other Requirements:

Double bow plaiting thread carriers.

note! plating elastic thread direct.

Doppelbügel-Plattierfadenführer.
