












**Pattern No.: 0510495 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, BEIGE  2x 40/1 Nm   Desert   100% CO   Grignasco			8			
Friction >	>>	7A, BROWN  2x 40/1 Nm   Desert   100% CO   Grignasco			7			
					6		6A, LUREX  1x 40/1 Nm + 1x 46/1 Nm   Desert + Image   100% CO + 80% VI, 20% PES   Grignasco + Lineapiù	<< Friction <
					5		5A, LUREX  1x 40/1 Nm + 1x 46/1 Nm   Desert + Image   100% CO + 80% VI, 20% PES   Grignasco + Lineapiù	<< Friction <
Friction >	>>	4A, BROWN  2x 40/1 Nm   Desert   100% CO   Grignasco			4			
Friction >	>>	3A, BEIGE  2x 40/1 Nm   Desert   100% CO   Grignasco			3		3B, BROWN  2x 40/1 Nm   Desert   100% CO   Grignasco	<< Friction <
	>	2A  -   Comb thread   -			2		2B, BEIGE  2x 40/1 Nm   Desert   Border thread   100% CO   Grignasco	<< Friction <
	>	1A  -   Draw separation thread   -			1		1B, BEIGE  2x 40/1 Nm   Desert   100% CO   Grignasco	<< Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N












Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510495 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				
				7				
				6 		6A, LUREX  1x 40/1 Nm + 1x 46/1 Nm   Desert + Image   100% CO + 80% VI, 20% PES   Grignasco + Lineapiù	<<	Friction <
				5 		5A, LUREX  1x 40/1 Nm + 1x 46/1 Nm   Desert + Image   100% CO + 80% VI, 20% PES   Grignasco + Lineapiù	<<	Friction <
Friction >	>>	4A, BROWN  2x 40/1 Nm   Desert   100% CO   Grignasco		4 				
Friction >	>>	3A, BEIGE  2x 40/1 Nm   Desert   100% CO   Grignasco		3		3B, BROWN  2x 40/1 Nm   Desert   100% CO   Grignasco	<<	Friction <
	>	2A  -   Comb thread   -		2		2B, BEIGE  2x 40/1 Nm   Desert   100% CO   Grignasco	<<	Friction <
	>	1A  -   Draw separation thread   -		1		1B, BEIGE  2x 40/1 Nm   Desert   100% CO   Grignasco	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2