





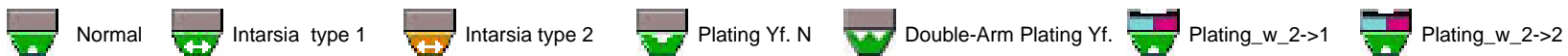








Pattern No.: 0810214 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A 1x Nm 48/2 Victoria 100% WV Biella Yarn	<	Friction <
				4				4A 1x Nm 48/2 Victoria 100% WV Biella Yarn	<	Friction <
Friction >	>	3A - Residual yarn -		3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

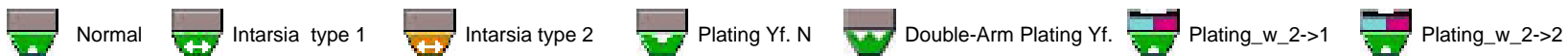
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810214 - Yarn Quality Kapuze(n)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A 1x Nm 48/2 Victoria 100% WV Biella Yarn	<	Friction <
				4				4A 1x Nm 48/2 Victoria 100% WV Biella Yarn	<	Friction <
				3						
	>	2A - Comb thread -		2				2B - Residual yarn -	<	Friction <
Friction >	>	1A - Draw separation thread -		1						

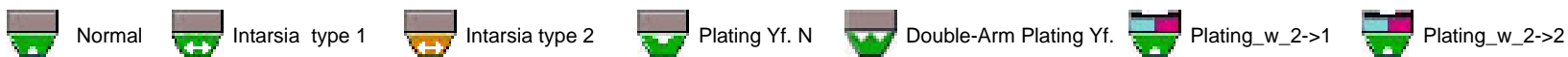
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track













Pattern No.: 0810214 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>	7A, LIGHT GREY 1x Nm 48/2 Victoria 100% WV Biella Yarn						
Friction >	>	6A, DARK GREY 1x Nm 48/2 Victoria 100% WV Biella Yarn						
						5A, DARK GREY 1x Nm 48/2 Victoria 100% WV Biella Yarn	<	Friction <
Friction >	>	4A, DARK GREY 1x Nm 48/2 Victoria 100% WV Biella Yarn				4B, DARK GREY 1x Nm 48/2 Victoria 100% WV Biella Yarn	<	Friction <
Friction >	>	3A - Residual yarn -				3B, LIGHT GREY 1x Nm 48/2 Victoria 100% WV Biella Yarn	<	Friction <
	>	2A - Comb thread -						
Friction >	>	1A - Draw separation thread -						

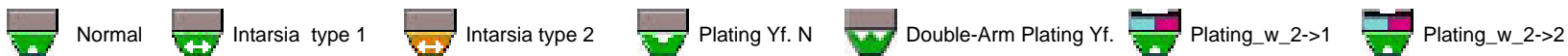
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 0810214 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A, LIGHT GREY 1x Nm 48/2 Victoria 100% WV Biella Yarn		7						
Friction >	>	6A, DARK GREY 1x Nm 48/2 Victoria 100% WV Biella Yarn		6						
				5				5A, DARK GREY 1x Nm 48/2 Victoria 100% WV Biella Yarn	<	Friction <
Friction >	>	4A, DARK GREY 1x Nm 48/2 Victoria 100% WV Biella Yarn		4				4B, DARK GREY 1x Nm 48/2 Victoria 100% WV Biella Yarn	<	Friction <
Friction >	>	3A - Residual yarn -		3				3B, LIGHT GREY 1x Nm 48/2 Victoria 100% WV Biella Yarn	<	Friction <
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810214 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, DARK GREY 1x Nm 48/2 Victoria 100% WV Biella Yarn	<	Friction <
				4				4A, DARK GREY 1x Nm 48/2 Victoria 100% WV Biella Yarn	<	Friction <
				3				3A, LIGHT GREY 1x Nm 48/2 Victoria 100% WV Biella Yarn	<	Friction <
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

