STOLL
KNIT AHEAD

Pattern No.: 1810033 - Yarn Quality (Schuh) Oberteil(e) SEN_1

A	B	C	D	E	D	C	B	A
				8		8A| 1x | Protection thread | - |	<	Friction <
				7				
				6		6A, GOLD| 2x 78 dtex f46 x4 | PA 6.6 | 100% PA | Otex-Ohlinger |	<2	Friction <
Friction >	2>	5A, GOLD| 2x 78 dtex f46 x4 | PA 6.6 | 100% PA | Otex-Ohlinger |		5				
				4		4A, NAVY| 2x 78 dtex f46 x4 | PA 6.6 | 100% PA | Otex-Ohlinger |	<2	Friction <
Friction >	2>	3A, NAVY| 2x 78 dtex f46 x4 | PA 6.6 | 100% PA | Otex-Ohlinger |		3				
	>	2A| 1x | Comb thread | - |		2				
	>	1A| 1X | Draw separation thread | - |		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

Normal Normal-ADF Intarsia type 1 Intarsia type 2 Plating Yf. N Double-Arm Plating Yf. Plating_w_2->1 Plating_w_2->2