









Pattern No.: 1710031 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 50/2 Protection thread -	V
				15				
				14				
				13			13A, BEIGE 166656 1x Nm 60/2 K-Wool High Twisted 100% WV Zegna Baruffa	V
				12			12A, GREY 258 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	V
				11			11A, OLIVE 4085 2x dtex 76 f24 x1 Diolen® text. SET trilobal 100% PES TWD Fibres	VV
				10				
				9				
	VV	8A, OLIVE 4085 2x dtex 76 f24 x1 Diolen® text. SET trilobal 100% PES TWD Fibres		8				

							7											
							6							6B, BEIGE 0744 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann			V	
							5							5A, YELLOW 400 1x Nm 60 Glow 100% PES Pinori Filati			V	
							4											
							3											
							2											
	V	1A - Draw separation thread -					1											

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating_w_2->1



Plating_w_2->2

Pattern No.: 1710031 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						16A 1x Nm 50/2 Protection thread -	V	
	V	15A 1x Nm 50/2 Protection thread -						
						13A, BEIGE 166656 1x Nm 60/2 K-Wool High Twisted 100% WV Zegna Baruffa	V	
						12A, GREY 258 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	V	
						11A, OLIVE 4085 2x dtex 76 f24 x1 Diolen® text. SET trilobal 100% PES TWD Fibres	VV	
	V	10A, BEIGE 166656 1x Nm 60/2 K-Wool High Twisted 100% WV Zegna Baruffa						
	VV	8A, OLIVE 4085 2x dtex 76 f24 x1 Diolen® text. SET trilobal 100% PES TWD Fibres						

V	7A, YELLOW 400, MESH 1x Nm 60 Glow 100% PES Pinori Filati					7							
V	6A, BEIGE 0744 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann					6					6B, BEIGE 0744 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	V	
						5					5A, YELLOW, MESH 1x Nm 60 Glow 100% PES Pinori Filati	V	
VV	4A, OLIVE 18-0420 2x Nm 60 Glow 100% PES Pinori Filati					4					4B, OLIVE 0420 2x Nm 60 Glow 100% PES Pinori Filati	VV	
						3							
						2							
V	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1710031 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						16A 1x Nm 50/2 Protection thread -	V	
	V	15A 1x Nm 50/2 Protection thread -						
						13A, BEIGE 166656 1x Nm 60/2 K-Wool High Twisted 100% WV Zegna Baruffa	V	
						12A, GREY 258 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	V	
						11A, OLIVE 4085 2x dtex 76 f24 x1 Diolen® text. SET trilobal 100% PES TWD Fibres	VV	
	V	10A, BEIGE 166656 1x Nm 60/2 K-Wool High Twisted 100% WV Zegna Baruffa						
	VV	8A, OLIVE 4085 2x dtex 76 f24 x1 Diolen® text. SET trilobal 100% PES TWD Fibres						

	V	7A, YELLOW 400, MESH 1x Nm 60 Glow 100% PES Pinori Filati					7															
									6											6B, BEIGE 0744 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	V	
									5											5A, YELLOW, MESH 1x Nm 60 Glow 100% PES Pinori Filati	V	
									4											4B, OLIVE 0420 2x Nm 60 Glow 100% PES Pinori Filati	VV	
									3													
									2													
	V	1A 1x Draw separation thread -					1															

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2