














Pattern No.: 1510058 - Yarn Quality Kragen_1

| A | B | C | D | E | D | C | B | A |
|---|----|-------------------------------------|--|---|---|--|-----|------------|
| | > | 8A 1x Comb thread - |  | 8 |  | 8B - Residual yarn - | < | |
| | >> | 7A 1x Elastic thread - | | 7 |  | | | |
| | | | | 6 | | | | |
| | | | | 5 | | | | |
| | | | | 4 | | | | |
| | | | | 3 | | | | |
| | | | | 2 | | | | |
| | > | 1A 1x Draw separation thread - |  | 1 |  | 1B, WHITE 3x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | <<< | Friction < |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1510058 - Yarn Quality V-Teil(e) links

| A | B | C | D | E | D | C | B | A |
|------------|----|--|--|---|---|--|-----|------------|
| | > | 8A 1x Comb thread - |  | 8 |  | 8B - Residual yarn - | < | |
| | >> | 7A 1x Elastic thread - | | 7 |  | | | |
| | | | | 6 |  | 6A, WHITE 2x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | << | Friction < |
| | | | | 5 | | | | |
| | | | | 4 | | | | |
| Friction > | >> | 3A, GREY 2x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | | 3 |  | | | |
| Friction > | > | 2A, WHITE 1x Nm 0,7 Nemo 50% WO, 40% PC, 10% WP Pinori Filati | | 2 |  | | | |
| | > | 1A 1x Draw separation thread - |  | 1 |  | 1B, WHITE 3x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | <<< | Friction < |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating_w_2->1



Plating_w_2->2











Pattern No.: 1510058 - Yarn Quality V-Teil(e) rechts

| A | B | C | D | E | D | C | B | A |
|---|----|-------------------------------------|--|---|---|--|-----|------------|
| | > | 8A 1x Comb thread - |  | 8 |  | 8B - Residual yarn - | < | |
| | >> | 7A 1x Elastic thread - | | 7 |  | | | |
| | | | | 6 |  | 6A, WHITE 2x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | << | Friction < |
| | | | | 5 |  | 5A, GREY 2x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | << | Friction < |
| | | | | 4 | | | | |
| | | | | 3 | | | | |
| | | | | 2 |  | 2B, WHITE 1x Nm 0,7 Nemo 50% WO, 40% PC, 10% WP Pinori Filati | < | Friction < |
| | > | 1A 1x Draw separation thread - |  | 1 |  | 1B, WHITE 3x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | <<< | Friction < |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track












Pattern No.: 1510058 - Yarn Quality R-Teil(e) SEN_1

| A | B | C | D | E | D | C | B | A |
|------------|----|--|--|---|---|--|-----|------------|
| | > | 8A 1x Comb thread - |  | 8 |  | 8B - Residual yarn - | < | |
| | >> | 7A 1x Elastic thread - | | 7 |  | | | |
| | | | | 6 |  | 6A, WHITE 2x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | << | Friction < |
| | | | | 5 |  | 5A, GREY 2x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | << | Friction < |
| Friction > | >> | 4A, WHITE 2x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | | 4 |  | | | |
| Friction > | >> | 3A, GREY 2x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | | 3 |  | | | |
| | | | | 2 |  | 2B, WHITE 1x Nm 0,7 Nemo 50% WO, 40% PC, 10% WP Pinori Filati | < | Friction < |
| | > | 1A 1x Draw separation thread - |  | 1 |  | 1B, WHITE 3x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | <<< | Friction < |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1510058 - Yarn Quality Ärmel

| A | B | C | D | E | D | C | B | A |
|------------|----|--|--|---|---|--|-----|------------|
| | > | 8A 1x Comb thread - |  | 8 |  | 8B - Residual yarn - | < | |
| | >> | 7A 1x Elastic thread - | | 7 |  | | | |
| | | | | 6 |  | 6A, WHITE 2x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | << | Friction < |
| | | | | 5 |  | 5A, GREY 2x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | << | Friction < |
| Friction > | >> | 4A, WHITE 2x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | | 4 |  | | | |
| | | | | 3 | | | | |
| | | | | 2 |  | 2B, WHITE 1x Nm 0,7 Nemo 50% WO, 40% PC, 10% WP Pinori Filati | < | Friction < |
| | > | 1A 1x Draw separation thread - |  | 1 |  | 1B, WHITE 3x Nm 4/1 Maxi Must 100% WV Zegna Baruffa/Chiavazza | <<< | Friction < |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2