Pattern No.: 0810229 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	<			8		8A| - | Residual yarn | - |	<	Friction <
				7				
				6		6A, TANGO RED| 3x Nm 30/2 | soft-luster | 100% WV | Xinao |	<<<	Friction <
Friction >	>	5A, BLACK| 1x Nm 2.8 | Winter Top | 100% CO | Filmar |		5				
Friction >	>>>	4A, TANGO RED| 3x Nm 30/2 | soft-luster | 100% WV | Xinao |		4		4B, BLACK| 1x Nm 2.8 | Winter Top | 100% CO | Filmar |	<	Friction <
				3		3A, BLACK| 1x Nm 2.8 | Winter Top | 100% CO | Filmar |	<	Friction <
	>	2A| - | Comb thread | - |		2		2B, TANGO RED| 4x Nm 30/2 | soft-luster | 100% WV | Xinao |	<4	Friction <
Friction >	>	1A| - | Draw separation thread | - |		1				

A: Feed Wheel   B: Feed   C: Yarn count   D: Feeder   E: Track

Normal   Intarsia type 1   Intarsia type 2   Plating Yf. N   Double-Arm Plating Yf.   Plating_w_2->1   Plating_w_2->2
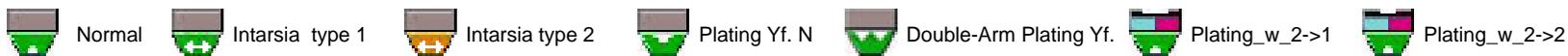
Pattern No.: 0810229 - Yarn Quality R-Teil(e)

A	B	C			D	E	D			C	B	A
		<				8				8A| - | Residual yarn | - |	<	Friction <
						7						
						6						
						5						
						4						
						3						
	>	2A| - | Comb thread | - |				2				2B, TANGO RED| 4x Nm 30/2 | soft-luster | 100% WV | Xinao |	<4	Friction <
Friction >	>	1A| - | Draw separation thread | - |				1						

A: Feed Wheel   B: Feed   C: Yarn count   D: Feeder   E: Track

Normal   Intarsia type 1   Intarsia type 2   Plating Yf. N   Double-Arm Plating Yf.   Plating_w_2->1   Plating_w_2->2