

Pattern No.: 0510439 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, BEIGE 2x 60/4 Nm SP 61 100% CO Sesia		8		8B, WHITE 2x 60/4 Nm SP 61 100% CO Sesia	<<	Friction <
Friction >	>	7A, ORANGE 1x 60/4 Nm SP 61 100% CO Sesia		7		7B, ORANGE 1x 60/4 Nm SP 61 100% CO Sesia	<	Friction <
Friction >	>	6A, LIGHT BEIGE 1x 60/4 Nm SP 61 100% CO Sesia		6		6B, LIGHT BEIGE 1x 60/4 Nm SP 61 100% CO Sesia	<	Friction <
Friction >	>>	5A, WHITE 2x 60/4 Nm SP 61 100% CO Sesia		5		5B, ORANGE 2x 60/4 Nm SP 61 100% CO Sesia	<<	Friction <
Friction >	>	4A, BEIGE 1x 60/4 Nm SP 61 100% CO Sesia		4		4B, ORANGE 1x 60/4 Nm SP 61 100% CO Sesia	<	Friction <
Friction >	>	3A, BEIGE 1x 60/4 Nm SP 61 100% CO Sesia		3		3B, BEIGE 1x 60/4 Nm SP 61 100% CO Sesia	<	Friction <
	>	2A - Comb thread -		2		2B, LIGHT BEIGE 1x 60/4 Nm SP 61 100% CO Sesia	<	Friction <
	>	1A - Draw separation thread -		1		1B, WHITE 2x 60/4 Nm SP 61 100% CO Sesia	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510439 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, BEIGE 2x 60/4 Nm SP 61 100% CO Sesia			8			
				7 		7B, ORANGE 1x 60/4 Nm SP 61 100% CO Sesia	<	Friction <
				6				
				5 		5B, ORANGE 2x 60/4 Nm SP 61 100% CO Sesia	<<	Friction <
				4				
				3 		3B, BEIGE 1x 60/4 Nm SP 61 100% CO Sesia	<	Friction <
	>	2A - Comb thread -		2		2B, LIGHT BEIGE 1x 60/4 Nm SP 61 100% CO Sesia	<	Friction <
	>	1A - Draw separation thread -		1		1B, WHITE 2x 60/4 Nm SP 61 100% CO Sesia	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2