

**Pattern No.: 0810069 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 30/2   Protection thread   -	<	
				7				7A  1x Nm 30/2   Protection thread   -	<	
				6						
				5						
				4				4A  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Game	<	Friction <
				3				3A  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Game	<	Friction <
	>	2A  -   Comb thread   -		2						
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0810069 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5				
Friction >	>	4A  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne						
				3		3A  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Garne	<	Friction <
	>	2A  -   Comb thread   -						
	>	1A  -   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0810069 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				
Friction >	>	7A  1x Nm 34/2   Residual yarn   -						
				6				
				5				
				4				
				3		3A  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Game	<	Friction <
	>	2A  -   Comb thread   -						
	>	1A  -   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0810069 - Yarn Quality Ärmel links**

A	B	C	D	E	D	C	B	A
				8				
Friction >	>	7A  1x Nm 34/2   Residual yarn   -						
				6				
				5				
				4				
				3		3A  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Game	<	Friction <
	>	2A  -   Comb thread   -						
	>	1A  -   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0810069 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A
				8				
Friction >	>	7A  1x Nm 34/2   Residual yarn   -						
				6				
				5				
				4				
				3		3A  1x Nm 50/2   Columbia   50% CO, 50% PC   Schaefer Game	<	Friction <
	>	2A  -   Comb thread   -						
	>	1A  -   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2