

Pattern No.: 0910518 - Yarn Quality V-Teil(e)

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -				7			7B, BLUE 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olivio	<	Friction <
						6			6A, NAVY 1x Nm 60/4 Vista 50% CO, 50% CMD Schoeller	<	Friction <
						5			5A, BEIGE 2x Nm 44 Essenza 76% VI, 24% PA Filpucci	<<	Friction >
Friction >	>	4A, NAVY 1x Nm 60/4 Vista 50% CO, 50% CMD Schoeller				4			4B, LIGHT GREEN 2x Nm 60/2 Finissimo Crepe 85% VI, 15% PES Igea	<<	Friction <
Friction >	>	3A, PETROL 1x Nm 24 Moiré 50% VI, 50% PES Lanificio dell' Olivio				3			3B, GREY 1x Nm 27 Ironcot 80% CO, 20% ME Lineapiù	<	Friction <
Friction >	>	2A - Comb thread -				2			2B, PETROL 1x Nm 60/4 Vista 50% CO, 50% CMD Schoeller	<	Friction <
Friction >	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

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A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7					
						6			6A, NAVY 1x Nm 60/4 Vista 50% CO, 50% CMD Schoeller	<	Friction <
						5					
Friction >	>	4A, NAVY 1x Nm 60/4 Vista 50% CO, 50% CMD Schoeller				4					
						3					
Friction >	>	2A - Comb thread -				2					
Friction >	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2