

Pattern No.: 0710271 - Yarn Quality Kragen

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7					
						6					
						5					
						4			4A 2x Nm 16/2 VA-260 40% VI, 40% PA, 10% CO, 10% WA Pianmen	<<	Friction <
						3					
	>	2A - Comb thread -				2					
						1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0710271 - Yarn Quality V-Teil(e) links

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7					
						6					
						5			5A 3x Nm 13 Fur Yarn 100% PA Yundong	<<<	
						4			4A 2x Nm 16/2 VA-260 40% VI, 40% PA, 10% CO, 10% WA Pianmen	<<	Friction <
						3					
	>	2A - Comb thread -				2					
						1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0710271 - Yarn Quality V-Teil(e) rechts

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7					
						6					
						5			5A 3x Nm 13 Fur Yarn 100% PA Yundong	<<<	
						4			4A 2x Nm 16/2 VA-260 40% VI, 40% PA, 10% CO, 10% WA Pianmen	<<	Friction <
						3			3A 2x Nm 16/2 VA-260 40% VI, 40% PA, 10% CO, 10% WA Pianmen	<<	Friction <
	>	2A - Comb thread -				2					
						1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0710271 - Yarn Quality R-Teil(e)

A	B	C		D	E	D		C	B	A
					8			8A - Residual yarn -	<	Friction <
					7					
Friction >	>>	6A 2x Nm 16/2 VA-260 40% VI, 40% PA, 10% CO, 10% WA Pianmen			6					
					5			5A 3x Nm 13 Fur Yarn 100% PA Yundong	<<<	
					4			4A 2x Nm 16/2 VA-260 40% VI, 40% PA, 10% CO, 10% WA Pianmen	<<	Friction <
					3					
	>	2A - Comb thread -			2					
					1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0710271 - Yarn Quality Ärmel

A	B	C			D		E		D			C	B	A
							8					8A - Residual yarn -	<	Friction <
							7							
							6							
							5					5A 3x Nm 13 Fur Yarn 100% PA Yundong	<<<	
							4					4A 2x Nm 16/2 VA-260 40% VI, 40% PA, 10% CO, 10% WA Pianmen	<<	Friction <
							3							
	>	2A - Comb thread -					2							
							1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2