

Pattern No.: 1210110 - Yarn Quality V-Teil(e) links

| A | B | C | D | E | D | C | B | A | | |
|------------|----|--|---|---|---|---|---|--|-----|------------|
| | | | | 8 |  | | | 8A, ORANGE 2x Nm 50 Shanty 88% VI, 12% PA Igea | << | |
| Friction > | >> | 7A, GRAPE 2x Nm 60/2 Millennium 100% WV Zegna Baruffa | | 7 |  | | | | | |
| | | | | 6 |  | | | 6A, ORANGE 2x Nm 50 Shanty 88% VI, 12% PA Igea | << | |
| | | | | 5 |  | | | 5A, GOLD 4x Nm 46 Image 80% VI, 20% PES Lineapiù | 4 > | Friction > |
| | | | | 4 |  | | | 4A, ORANGE 1x Nm 48/2 Raja 70% WV, 30% WS Zegna Baruffa | < | Friction < |
| | | | | 3 |  | | | 3A, ORANGE 2x Nm 48/2 Raja 70% WV, 30% WS Zegna Baruffa | << | Friction < |
| | > | 2A 1x Comb thread - | | 2 |  |  | | 2B 1x Protection thread - | < | Friction < |
| | > | 1A 1x Draw separation thread - | | 1 |  | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210110 - Yarn Quality V-Teil(e) rechts

| A | B | C | D | E | D | C | B | A |
|------------|-----|--|--|---|---|--|----|------------|
| | >> | 8A, ORANGE 2x Nm 50 Shanty 88% VI, 12% PA Igea | |  8 | | | | |
| | | | | 7  | | 7A, GRAPE 2x Nm 60/2 Millennium 100% WV Zegna Baruffa | << | |
| | >> | 6A, ORANGE 2x Nm 50 Shanty 88% VI, 12% PA Igea | |  6 | | | | |
| Friction < | < 4 | 5A, GOLD 4x Nm 46 Image 80% VI, 20% PES Lineapiù | |  5 | | | | |
| Friction > | > | 4A, ORANGE 1x Nm 48/2 Raja 70% WV, 30% WS Zegna Baruffa | |  4 | | | | |
| Friction > | >> | 3A, ORANGE 2x Nm 48/2 Raja 70% WV, 30% WS Zegna Baruffa | |  3 | | | | |
| | > | 2A 1x Comb thread - |  | 2 |  | 2B 1x Protection thread - | < | Friction < |
| | > | 1A 1x Draw separation thread - | |  1 | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1210110 - Yarn Quality R-Teil(e)

| A | B | C | D | E | D | C | B | A |
|---|----|---|--|---|---|--|-----|------------|
| | >> | 8A, ORANGE 2x Nm 50 Shanty 88% VI, 12% PA Igea |  | 8 |  | 8B, ORANGE 2x Nm 50 Shanty 88% VI, 12% PA Igea | << | |
| | >> | 7A, ORANGE 2x Nm 50 Shanty 88% VI, 12% PA Igea |  | 7 |  | 7B, ORANGE 2x Nm 50 Shanty 88% VI, 12% PA Igea | << | |
| | >> | 6A, ORANGE 2x Nm 50 Shanty 88% VI, 12% PA Igea |  | 6 |  | 6B, ORANGE 2x Nm 50 Shanty 88% VI, 12% PA Igea | << | |
| | | | | 5 |  | 5A, GOLD 4x Nm 46 Image 80% VI, 20% PES Lineapiù | 4 > | Friction > |
| | | | | 4 |  | 4A, ORANGE 1x Nm 48/2 Raja 70% WV, 30% WS Zegna Baruffa | < | Friction < |
| | | | | 3 |  | 3A, ORANGE 2x Nm 48/2 Raja 70% WV, 30% WS Zegna Baruffa | << | Friction < |
| | > | 2A 1x Comb thread - |  | 2 |  | 2B 1x Protection thread - | < | Friction < |
| | > | 1A 1x Draw separation thread - | | 1 |  | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210110 - Yarn Quality Ärmel links

| A | B | C | D | E | D | C | B | A |
|------------|-----|--|--|---|---|--------------------------------|---|------------|
| | | | | 8 | | | | |
| | | | | 7 | | | | |
| | | | | 6 | | | | |
| Friction < | < 4 | 5A, GOLD 4x Nm 46 Image 80% VI, 20% PES Lineapiù | |  | 5 | | | |
| Friction > | > | 4A, ORANGE 1x Nm 48/2 Raja 70% WV, 30% WS Zegna Baruffa | |  | 4 | | | |
| Friction > | >> | 3A, ORANGE 2x Nm 48/2 Raja 70% WV, 30% WS Zegna Baruffa | |  | 3 | | | |
| | > | 2A 1x Comb thread - |  | 2 |  | 2B 1x Protection thread - | < | Friction < |
| | > | 1A 1x Draw separation thread - | |  | 1 | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1210110 - Yarn Quality Ärmel rechts

| A | B | C | D | E | D | C | B | A |
|---|---|-------------------------------------|---|---|---|---|--|----------------|
| | | | | 8 | | | | |
| | | | | 7 | | | | |
| | | | | 6 | | | | |
| | | | | 5 |  | | 5A, GOLD 4x Nm 46 Image 80% VI, 20% PES Lineapiù | 4 > Friction > |
| | | | | 4 |  | | 4A, ORANGE 1x Nm 48/2 Raja 70% WV, 30% WS Zegna Baruffa | < Friction < |
| | | | | 3 |  | | 3A, ORANGE 2x Nm 48/2 Raja 70% WV, 30% WS Zegna Baruffa | << Friction < |
| | > | 2A 1x Comb thread - | | 2 |  | | 2B 1x Protection thread - | < Friction < |
| | > | 1A 1x Draw separation thread - | | 1 |  | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1210110

Other Requirements:

see pattern 1210136 for other colour / yarn contrast
