

**Pattern No.: 0510468 - Yarn Quality Leibteil(e)**

| A | B  | C                                  | D | E | D | C  | B  | A          |
|---|----|------------------------------------|---|---|---|--|----|------------|
|   |    |                                    |   |   |   | 8A  -   Protection thread   -            | << |            |
|   | >> | 7A  -   Protection thread   -      |   |   |   |  |    |            |
|   |    |                                    |   |   |   |  |    |            |
|   |    |                                    |   |   |   | 5A  2x 60/4 Nm   SP 61   100% CO   Sesia | << | Friction < |
|   |    |                                    |   |   |   |  |    |            |
|   |    |                                    |   |   |   |  |    |            |
|   | >  | 2A  -   Comb thread   -            |   |   |   |  |    |            |
|   | >  | 1A  -   Draw separation thread   - |   |   |   |  |    |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510468 - Yarn Quality Ärmel**

| A          | B  | C   | D | E | D   | C   | B | A  |    |            |
|------------|----|---|---|---|---|---|---|--|----|------------|
|            |    |   |   | 8 |    |   |   | 8A, RIGHT SLEEVE  -   Protection thread   -            | << |            |
|            | >> | 7A, LEFT SLEEVE  -   Protection thread   -            |   | 7 |    |   |   |  |    |            |
|            |    |   |   | 6 |   |   |   |  |    |            |
|            |    |   |   | 5 |    |   |   | 5A, RIGHT SLEEVE  2x 60/4 Nm   SP 61   100% CO   Sesia | << | Friction < |
| Friction > | >> | 4A, LEFT SLEEVE  2x 60/4 Nm   SP 61   100% CO   Sesia |   | 4 |    |   |   |  |    |            |
|            |    |   |   | 3 |   |   |   |  |    |            |
|            | >  | 2A  -   Comb thread   -                               |   | 2 |  |   |   |  |    |            |
|            | >  | 1A, LEFT SLEEVE  -   Draw separation thread   -       |   | 1 |   |  |   | 1B, RIGHT SLEEVE  -   Draw separation thread   -       | <  |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2