

Pattern No.: 1010134 - Yarn Quality Kragen_1

A	B	C		D		E	D		C	B	A
						8			8A 1x Nm 28/2 Protection thread -	<	Friction <
						7					
						6					
						5			5A, NAVY 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <
						4					
						3					
	>	2A 1x Comb thread -				2			2B, GREY 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	<	
	>	1A 1x Draw separation thread -				1			1A, BEIGE 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1010134 - Yarn Quality Zutaten

A	B	C		D		E	D		C	B	A
						8			8A 1x Nm 28/2 Protection thread -	<	Friction <
						7					
						6					
						5			5A 2x Nm 28/2 Protection thread -	<<	Friction <
						4					
						3			3A, NAVY 5x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	< 5	Friction <
	>	2A 1x Comb thread -				2					
	>	1A 1x Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 1010134 - Yarn Quality Leibteil(e)

A	B	C		D	E	D		C	B	A
					8			8A 1x Nm 28/2 Protection thread -	<	Friction <
Friction >	>	7A, OLIVE 1x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci			7					
Friction >	>>	6A, NAVY 2x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)			6			6B, NAVY 3x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<<<	Friction <
Friction >	>>	5A, WHITE 2x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa			5			5B, NAVY 1x Nm 14 Mousse 70% WV, 30% PA Zegna Baruffa	<	Friction <
					4			4A, NAVY 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <
					3			3A, BEIGE 2x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	<<	Friction <
	>	2A 1x Comb thread -			2			2B, GREY 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	<	
	>	1A 1x Draw separation thread -			1			1B, BEIGE 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 1010134 - Yarn Quality Ärmel links

A	B	C		D	E	D		C	B	A
					8			8A 1x Nm28/2 Protection thread -	<	Friction <
					7			7A, NAVY 2x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	<<	Friction <
Friction >	4 >	6A, NAVY 4x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa			6					
					5			5A, BEIGE 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <
	>	4A, NAVY 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann			4					
					3			3A, NAVY 5x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	< 5	Friction <
	>	2A 1x Comb thread -			2					
	>	1A 1x Draw separation thread -			1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1010134 - Yarn Quality Ärmel rechts

A	B	C		D	E	D		C	B	A
					8			8A 1x Nm28/2 Protection thread -	<	Friction <
					7			7A, NAVY 2x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	<<	Friction <
Friction >	4 >	6A, NAVY 4x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa			6					
					5			5A, BEIGE 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <
	>	4A, NAVY 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann			4					
					3			3A, NAVY 5x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	< 5	Friction <
	>	2A 1x Comb thread -			2					
	>	1A 1x Draw separation thread -			1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 1010134

Other Requirements:

Os Mc SETUP2
E-OKC_002.037.000_STOLL or newer

Yarn:
Make all top symbol tensions loose.
sleeves:
Yarn carrier 3a (5 ends) twist yarn together.
i.e.: run 4 ends from floor through 1 cone on top.

Takedown:
For sleeves only
Increase pressure on right side of fabric and decrease pressure on left side of fabric due to goring.
