

Pattern No.: 0310514 / E195KW52 - Yarn Quality K&W

A	B	C			D		E		D			C	B	A
							8					8A - Residual yarn -	<	
	>	7A 1x Nm 24 Cipria 70% VI, 30% PBT Raumer					7					7B 1x Nm 24 Cipria 70% VI, 30% PBT Raumer	<	
							6					6A 1x Nm 24 Cipria 70% VI, 30% PBT Raumer	<	
							5					5A 1x Nm 24 Cipria 70% VI, 30% PBT Raumer	<	
	>	4A 1x Nm 24 Cipria 70% VI, 30% PBT Raumer					4							
	>	3A 1x Nm 24 Cipria 70% VI, 30% PBT Raumer					3					3B 1x Nm 24 Cipria 70% VI, 30% PBT Raumer	<	
	>	2A - Comb thread -					2					2B 1x Nm 24 Cipria 70% VI, 30% PBT Raumer	<	
	>	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2