

Pattern No.: 0810483 - Yarn Quality K&W

A	B	C		D		E	D		C	B	A
						8			8A - - Residual yarn - -	<	Friction <
						7					
						6					
						5			5A 5x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	< 5	Friction <
						4			4A 5x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	< 5	Friction <
Friction >	5 >	3A 5x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK				3					
	>	2A - - Comb thread - -				2					
Friction >	>	1A - - Draw separation thread - -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2