

Pattern No.: 0710080 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>	7A, BLUE 1x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci						
						6A BLUE 1x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci	<	Friction <
						5A, RED 2x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci	<<	Friction <
Friction >	>	4A, BLACK 1x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci				4B, WHITE 2x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci	<<	Friction <
Friction >	>>	3A, RED 2x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci				3B, WHITE 2x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci	<<	Friction <
Friction >	>	2A - Comb thread -				2B. BLACK 1x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci	<	Friction <
Friction >	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0710080 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, RED 1x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci	<	Friction <
				4				4A, WHITE 2x Nm 27 Spiritual 80% VI, 20% PA Stretch Filpucci	<<	Friction <
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2