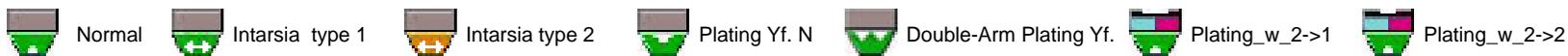


Pattern No.: 0510252 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A 3x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	<<<	Friction <
				6				6A 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	<<	Friction <
				5				5A 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	<<	Friction <
				4				4A 1x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<	Friction <
				3				3A 1x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

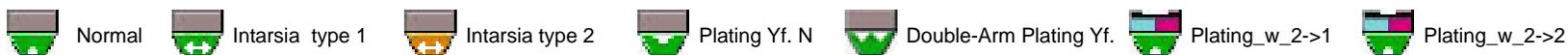
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510252 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
				8				
				7 		7A 3x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	<<<	Friction <
				6 		6A 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	<<	Friction <
				5 		5A 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	<<	Friction <
				4 		4A 1x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<	Friction <
				3 		3A 1x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<	Friction <
Friction >	>	2A - Comb thread -		2 				
Friction >	>	1A - Draw separation thread -		1 				

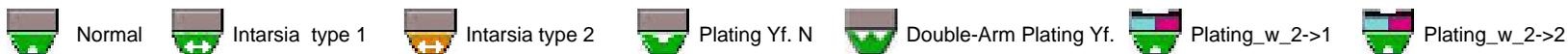
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510252 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
				8				
				7			<<<	Friction <
				6			<<	Friction <
				5			<<	Friction <
				4			<	Friction <
				3			<	Friction <
Friction >	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510252 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				8				
				7			<<<	Friction <
				6			<<	Friction <
				5			<<	Friction <
				4			<	Friction <
				3			<	Friction <
Friction >	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0510252 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8				
				7			7A 3x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	<<< Friction <
				6			6A 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	<< Friction <
				5			5A 2x 50/2 Nm Kilt 62% VI, 16% WA, 22% PA Filpucci (Filital)	<< Friction <
				4			4A 1x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	< Friction <
				3			3A 1x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	< Friction <
Friction >	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

