

Pattern No.: 0810496 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
Friction >	>	8A - Residual yarn -		8		8B - Residual yarn -	<	Friction <
				7				
				6				
				5		5A 2x Nm 20 Last 97% VI, 3% EA Raumer	<<	Friction <
				4		4A 2x Nm 20 Last 97% VI, 3% EA Raumer	<<	Friction <
Friction >	>>	3A 2x Nm 20 Last 97% VI, 3% EA Raumer		3				
	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1		1B - Draw separation thread -	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2