

Pattern No.: 1210177 - Yarn Quality Kragen_1

A	B	C				D	E	D	C				B	A
	V	16A - Draw separation thread -					16		16B - Comb thread -				V	
							15							
							14							
							13							
							12							
							11							
							10							
							9							
							8							

	3 V	7A, ECRU 2x Nm 100/2 + 1x Nm 50/3 Sottile + kbA Baumwolle 100% CO Sesia + Gebrüder Otto					7							
							6							
	2 V	5A, NAVY 2x Nm 100/2 Sottile 100% CO Sesia					5							
							4							
							3							
							2					2A - Residual yarn -	V	
							1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210177 - Yarn Quality Zutaten_1

A	B	C				D	E	D	C				B	A
	V	16A - Draw separation thread -					16		16B - Comb thread -				V	
							15							
							14							
							13							
							12							
							11							
							10							
							9							
							8							

							7					7A 1x Nm 28/2 Residual yarn -	V	
	V	6A 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto					6							
							5					5A 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto	V	
							4					4A 2x Nm 25 Jump 68% VI, 32% PBT Sesia	VV	
	VV	3A 2x Nm 25 Jump 68% VI, 32% PBT Sesia					3							
							2							
							1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210177 - Yarn Quality Strickteil(e)

A	B	C			D		E		D		C	B	A
	V	16A - Draw separation thread -					16				16B - Comb thread -	V	
	5 V	15A, ECRU 2x Nm 100/2 + 3x Nm 50/3 Sottile + kbA Baumwolle 100% CO Sesia + Gebrüder Otto					15						
							14				14A, ECRU 1x Nm 100/2 Sottile 100% CO Sesia	V	
	5 V	13A, ECRU 3x Nm 100/2 + 2x Nm 50/3 Sottile + kbA Baumwolle 100% CO Sesia + Gebrüder Otto					13						
							12				12A, ECRU 3x Nm 100/2 Sottile 100% CO Sesia	3 V	
	6 V	11A, ECRU 4x Nm 100/2 + 2x Nm50/3 Sottile + kbA Baumwolle 100% CO Sesia + Gebrüder Otto					11						
							10				10A, ECRU 2x Nm 100/2 + 1x Nm 50/3 Sottile + kbA Baumwolle 100% CO Sesia + Gebrüder Otto	3 V	
	3 V	9A, ECRU 2x Nm 100/2 + 1x Nm 50/3 Sottile + kbA Baumwolle 100% CO Sesia + Gebrüder Otto					9						
							8				8A, ECRU 4x Nm 100/2 + 2x Nm 50/3 Sottile + kbA Baumwolle 100% CO Sesia + Gebrüder Otto	6 V	

	3 V	7A, ECRU 3x Nm 100/2 Sottile 100% CO sesia					7							
							6					6A, NAVY 2x Nm 100/2 Sottile 100% CO Sesia	VV	
	VV	5A, NAVY 2x Nm 100/2 Sottile 100% CO Sesia					5							
							4					4A, ECRU 2x Nm 100/2 + 3x Nm 50/3 Sottile + kbA Baumwolle 100% CO Sesia + Gebrüder Otto	5 V	
							3					3A, ECRU 3x Nm 100/2 + 2x Nm 50/3 Sottile + kbA Baumwolle 100% CO Sesia + Gebrüder Otto	5 V	
							2					2A - Residual yarn -	V	
	V	1A, ECRU 1x Nm 100/2 Sottile 100% CO Sesia					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2