

Pattern No.: 1510093 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				16		16A 1x Nm 30/2 Protection thread -	v	
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A, WHITE 2x Nm 60/2 Millennium 100% WV Botto Poala 	vv	

							7							
							6							
							5							
							4							
							3					3A, BLACK 3x Nm 60/2 Millennium 100% WV Botto Poala 	v v v	
	v	2A 1x Comb thread -					2							
	v	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal

 Normal-ADF

 Intarsia type 1

 Intarsia type 2

 Plating Yf. N

 Double-Arm Plating Yf.

 Plating_w_2->1

 Plating_w_2->2

Pattern No.: 1510093 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				16		16A 1x Nm 30/2 Protection thread -	v	
	v	15A 1x Nm 30/2 Protection thread -		15				
	vv	14A, WHITE 2x Nm 60/2 Millennium 100% WV Botto Poala		14				
				13				
	vv	12A, GREEN 2x Nm 60/2 Millennium 100% WV Botto Poala		12		12B, YELLOW 2x Nm 60/2 Millennium 100% WV Botto Poala	vv	
	vv	11A, BLACK 2x Nm 60/2 Millennium 100% WV Botto Poala		11		11B, ORANGE 2x Nm 60/2 Millennium 100% WV Botto Poala	vv	
	vv	10A, YELLOW 2x Nm 60/2 Millennium 100% WV Botto Poala		10		10B, BLACK 2x Nm 60/2 Millennium 100% WV Botto Poala	vv	
	vv	9A, ORANGE 2x Nm 60/2 Millennium 100% WV Botto Poala		9				
				8		8A, WHITE 2x Nm 60/2 Millennium 100% WV Botto Poala	vv	

							7					7A, GREEN 2x Nm 60/2 Millennium 100% WV Botto Poala	w	
							6					6A, LIGHT BLUE 2x Nm 60/2 Millennium 100% WV Botto Poala	vv	
							5					5A, RED 2x Nm 60/2 Millennium 100% WV Botto Poala	vv	
							4					4A, WHITE 3x Nm 60/2 Millennium 100% WV Botto Poala	vvv	
							3							
	v	2A 1x Comb thread -							2					
	v	1A 1x Draw separation thread -							1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1510093 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 30/2 Protection thread -	v
				15				
	vv	14A, WHITE 2x Nm 60/2 Millennium 100% WV Botto Poala		14				
				13				
				12			12A, YELLOW 2x Nm 60/2 Millennium 100% WV Botto Poala	vv
				11			11A, ORANGE 2x Nm 60/2 Millennium 100% WV Botto Poala	vv
				10			10A, BLACK 2x Nm 60/2 Millennium 100% WV Botto Poala	vv
				9				
				8			8A, WHITE 2x Nm 60/2 Millennium 100% WV Botto Poala	vv

							7					7A, GREEN 2x Nm 60/2 Millennium 100% WV Botto Poala	w	
							6					6A, LIGHT BLUE 2x Nm 60/2 Millennium 100% WV Botto Poala	vv	
							5					5A, RED 2x Nm 60/2 Millennium 100% WV Botto Poala	vv	
							4					4A, WHITE 3x Nm 60/2 Millennium 100% WV Botto Poala	vvv	
							3							
	v	2A 1x Comb thread -					2							
	v	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1510093 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 30/2 Protection thread -	v
				15				
				14				
				13				
				12			12A, YELLOW 2x Nm 60/2 Millennium 100% WV Botto Poala	vv
				11			11A, ORANGE 2x Nm 60/2 Millennium 100% WV Botto Poala	w
				10			10A, BLACK 2x Nm 60/2 Millennium 100% WV Botto Poala	vv
				9				
				8			8A, WHITE 2x Nm 60/2 Millennium 100% WV Botto Poala	vv

							7					7A, GREEN 2x Nm 60/2 Millennium 100% WV Botto Poala	w	
							6					6A, LIGHT BLUE 2x Nm 60/2 Millennium 100% WV Botto Poala	vv	
							5					5A, RED 2x Nm 60/2 Millennium 100% WV Botto Poala	vv	
							4					4A, WHITE 3x Nm 60/2 Millennium 100% WV Botto Poala	vvv	
							3							
	v	2A 1x Comb thread -					2							
	v	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1510093 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 30/2 Protection thread -	v
				15				
				14				
				13				
				12			12A, YELLOW 2x Nm 60/2 Millennium 100% WV Botto Poala	vv
				11			11A, ORANGE 2x Nm 60/2 Millennium 100% WV Botto Poala	w
				10			10A, BLACK 2x Nm 60/2 Millennium 100% WV Botto Poala	vv
				9				
				8			8A, WHITE 2x Nm 60/2 Millennium 100% WV Botto Poala	vv

							7					7A, GREEN 2x Nm 60/2 Millennium 100% WV Botto Poala	w	
							6					6A, LIGHT BLUE 2x Nm 60/2 Millennium 100% WV Botto Poala	vv	
							5					5A, RED 2x Nm 60/2 Millennium 100% WV Botto Poala	vv	
							4					4A, WHITE 3x Nm 60/2 Millennium 100% WV Botto Poala	vvv	
							3							
	v	2A 1x Comb thread -							2					
	v	1A 1x Draw separation thread -							1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal

 Normal-ADF

 Intarsia type 1

 Intarsia type 2

 Plating Yf. N

 Double-Arm Plating Yf.

 Plating_w_2->1

 Plating_w_2->2