

Pattern No.: 0610344 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
						7A 1x 14,5/1 Nm Dedalo 35% PA, 33% WM, 25% PC, 7% WO Filpucci	<	Friction <
Friction >	>>	6A 2x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)		6		6B 1x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<	Friction <
						5A 1x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<	Friction <
Friction >	>	4A 1x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)		4		4B 2x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<	Friction <
Friction >	>	3A 1x 14,5/1 Nm Dedalo 35% PA, 33% WM, 25% PC, 7% WO Filpucci		3		3B 2x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<	Friction <
Friction >	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2