

Pattern No.: 1210020 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A 1x Nm 1,2 Ulisse 100% WV Sesia		8		8B 2x Nm 5,7 Carving Protection thread 60% CO, 40% PA Di.Vè	<<	
	>	7A 1x Draw separation thread -		7		7B 1x Nm 1,2 Ulisse 100% WV Sesia	<	
				6		6A 1x Nm 1,2 Ulisse 100% WV Sesia	<	
				5		5A 1x Nm 1,2 Ulisse 100% WV Sesia	<	
	>	4A 1x Nm 1,2 Ulisse 100% WV Sesia		4				
Friction >	>	3A 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea		3				
	>>	2B 2x Comb thread -		2		2A 2x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<<	Friction <
				1		1A 4x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	< 4	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210020 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A 1x Nm 1,2 Ulisse 100% WV Sesia		8		8B 2x Nm 5,7 Carving Protection thread 60% CO, 40% PA Di.Vè	<<	
	>	7A 1x Draw separation thread -		7		7B 1x Nm 1,2 Ulisse 100% WV Sesia	<	
				6		6A 1x Nm 1,2 Ulisse 100% WV Sesia	<	
				5		5A 1x Nm 1,2 Ulisse 100% WV Sesia	<	
	>	4A 1x Nm 1,2 Ulisse 100% WV Sesia		4				
Friction >	>	3A 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea		3				
	>>	2B 2x Comb thread -		2		2A 2x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<<	Friction <
				1		1A 4x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	< 4	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2