Pattern No.: 0810269 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A| - | Residual yarn | - |		8		8B| - | Residual yarn | - |	<	Friction <
Friction >	>>	7A| 2x Nm 60/2 | Maura | 53% WV, 47% CO | Biella Yarn |		7				
				6		6A| 2x Nm 60/2 | Maura | 53% WV, 47% CO | Biella Yarn |	<<	Friction <
				5		5A| 2x Nm 70 | Noir | 82% CO, 18 % PA | Lineapiù |	<<	Friction <
Friction >	>>	4A| 2x Nm 70 | Noir | 82% CO, 18 % PA | Lineapiù |		4				
				3		3A| 2x Nm 60/2 | Maura | 53% WV, 47% CO | Biella Yarn |	<<	Friction <
Friction >	>	2A| - | Comb thread | - |		2		2B| 2x Nm 70 | Noir | 82% CO, 18 % PA | Lineapiù |	<<	Friction <
Friction >	>	1A| - | Draw separation thread | - |		1				

A: Feed Wheel   B: Feed   C: Yarn count   D: Feeder   E: Track

Normal   Intarsia type 1   Intarsia type 2   Plating Yf. N   Double-Arm Plating Yf.   Plating_w_2->1   Plating_w_2->2

Pattern No.: 0810269 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A| - | Residual yarn | - |		8		8B| - | Residual yarn | - |	<	Friction <
Friction >	>>	7A| 2x Nm 60/2 | Maura | 53% WV, 47% CO | Biella Yarn |		7				
				6		6A| 2x Nm 60/2 | Maura | 53% WV, 47% CO | Biella Yarn |	<<	Friction <
				5		5A| 2x Nm 70 | Noir | 82% CO, 18 % PA | Lineapiù |	<<	Friction <
Friction >	>>	4A| 2x Nm 70 | Noir | 82% CO, 18 % PA | Lineapiù |		4				
				3		3A| 2x Nm 60/2 | Maura | 53% WV, 47% CO | Biella Yarn |	<<	Friction <
Friction >	>	2A| - | Comb thread | - |		2		2B| 2x Nm 70 | Noir | 82% CO, 18 % PA | Lineapiù |	<<	Friction <
Friction >	>	1A| - | Draw separation thread | - |		1				

A: Feed Wheel   B: Feed   C: Yarn count   D: Feeder   E: Track

Normal   Intarsia type 1   Intarsia type 2   Plating Yf. N   Double-Arm Plating Yf.   Plating_w_2->1   Plating_w_2->2