

Pattern No.: 1210220 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
	>	8A - Comb thread -		8		8B, BLUE 1x Nm 28/2 Skarikato/2 100% LI C.T.F.	<	Friction <
	>	7A - Draw separation thread -		7				
				6		6A, RED 2x Nm 28/2 Skarikato/2 100% LI C.T.F.	<<	Friction <
				5				
				4				
				3		3A, YELLOW 2x Nm 28/2 Skarikato/2 100% LI C.T.F.	<<	Friction <
				2		2A, BLUE 1x Nm 28/2 Skarikato/2 100% LI C.T.F.	<	Friction <
				1		1A 1x Nm 28/2 Residual yarn -	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210220 - Yarn Quality Zutaten_1

A	B	C	D	E	D	C	B	A
	>	8A - Comb thread -		8		8B, BLUE 1x Nm 28/2 Skarikato/2 100% LI C.T.F.	<	Friction <
	>	7A - Draw separation thread -		7				
				6		6A, RED 2x Nm 28/2 Skarikato/2 100% LI C.T.F.	<<	Friction <
				5				
				4				
				3		3A, YELLOW 2x Nm 28/2 Skarikato/2 100% LI C.T.F.	<<	Friction <
				2		2A, BLUE 1x Nm 28/2 Skarikato/2 100% LI C.T.F.	<	Friction <
				1		1A 1x Nm 28/2 Residual yarn -	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.

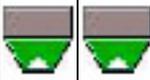


Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210220 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A - Comb thread -		8		8B 1x Nm 28/2 Residual yarn -	<	Friction <
						8C, BLUE 1x Nm 28/2 Skarikato/2 100% LI C.T.F.	<	Friction <
	>	7A - Draw separation thread -		7		7B, BLUE 1x Nm 28/2 Skarikato/2 100% LI C.T.F.	<	Friction <
						7C 1x Nm 28/2 Residual yarn -	<	Friction <
Friction >	>>	6A, RED 2x Nm 28/2 Skarikato/2 100% LI C.T.F.		6		6B, RED 2x Nm 28/2 Skarikato/2 100% LI C.T.F.	<<	Friction <
Friction >	>>	5A, RED 2x Nm 28/2 Skarikato/2 100% LI C.T.F.		5		5B, RED 2x Nm 28/2 Skarikato/2 100% LI C.T.F.	<<	Friction <
Friction >	>>	4A, RED 2x Nm 28/2 Skarikato/2 100% LI C.T.F.		4		4B, RED 2x Nm 28/2 Skarikato/2 100% LI C.T.F.	<<	Friction <
						4C, YELLOW 2x Nm 28/2 Skarikato/2 100% LI C.T.F.	<<	Friction <
Friction >	>>	3A, YELLOW 2x Nm 28/2 Skarikato/2 100% LI C.T.F.		3		3C, YELLOW 2x Nm 28/2 Skarikato/2 100% LI C.T.F.	<<	Friction <

Friction >	>>	3B, RED 2x Nm 28/2 Skarikato/2 100% LI C.T.F.											
Friction >	>>	2A, YELLOW 2x Nm 28/2 Skarikato/2 100% LI C.T.F.			2						2B, RED 2x Nm 28/2 Skarikato/2 100% LI C.T.F.	<<	Friction <
Friction >	>>	1A, RED 2x Nm 28/2 Skarikato/2 100% LI C.T.F.			1						1B, RED 2x Nm 28/2 Skarikato/2 100% LI C.T.F.	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.

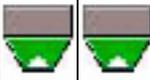


Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210220 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A - Comb thread -		8		8B 1x Nm 28/2 Residual yarn -	<	Friction <
						8C, BLUE 1x Nm 28/2 Skarikato/2 100% LI C.T.F.	<	Friction <
	>	7A - Draw separation thread -		7		7B, BLUE 1x Nm 28/2 Skarikato/2 100% LI C.T.F.	<	Friction <
						7C 1x Nm 28/2 Residual yarn -	<	Friction <
				6		6A, RED 2x Nm 28/2 Skarikato/2 100% LI C.T.F.	<<	Friction <
				5				
				4				
				3		3A, YELLOW 2x Nm 28/2 Skarikato/2 100% LI C.T.F.	<<	Friction <
				2				

							1												
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A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1210220

Other Requirements:

OIFF

AS: GF 1F 2.0 BF INT 2F 4,5

FW:GF ganz auf INT 1 Ring gelb sichtbar
