

Pattern No.: 0510210 - Yarn Quality K&W

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7					
						6			6A 4x 60/2 Nm Epicure 100% WV Zegna Baruffa	<<<<	Friction <
						5			5A - Lycra - -	<	Friction <
Friction >	>>>>	4A 4x 60/2 Nm Epicure 100% WV Zegna Baruffa				4					
						3					
Friction >	>	2A - Comb thread -				2					
Friction >	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2