

**Pattern No.: 1210060 - Yarn Quality Zutaten SEN\_1**

A	B	C	D	E	D	C	B	A
	>	8A  1x   Comb thread   -			8			
Friction >	>	8B, BROWN  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa						
					7			
					6			
					5			
					4		4C, GREYGREEN  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	< Friction <
					3			
					2		2C, DARK PINK  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	< Friction <
	>	1A  1x   Draw separation thread   -			1			

Friction <	>	1B, ORANGE   1x Nm 60/2   Millennium   100% WV   Zegna Baruffa				
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A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1210060 - Yarn Quality V-Teil(e) SEN\_1

A	B	C	D	E	D	C	B	A
	>	8A  1x   Comb thread   -		8		8C, PETROL  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	8B, BROWN  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa				8D, RED  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	7A, RED  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa		7		7C, BROWN  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	7B, PURPLE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa						
Friction >	>	6A, PINK  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa		6		6C, ORANGE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	6B, OLIVE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa						
Friction >	>	5A, BORDEAUX  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa		5		5C, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	5B, DARK PINK  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa				5D, PETROL  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	4A, DARK GREEN  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa		4		4C, GREYGREEN  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <

Friction >	>	4B, DARK OLIVE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa								4D, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <	
Friction >	>	3A, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa					3					<	Friction <
Friction >	>	3B, GREYGREEN  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa										<	Friction <
Friction >	>	2A, PETROL  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa					2					<	Friction <
Friction >	>	2B, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa										<	Friction <
	>	1A  1x   Draw separation thread   -					1					<	Friction <
Friction >	>	1B, ORANGE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa										<	Friction <
												<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1210060 - Yarn Quality R-Teil(e) SEN\_1**

A	B	C	D	E	D	C	B	A
	>	8A  1x   Comb thread   -		8		8C, PETROL  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	8B, BROWN  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa				8D, RED  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	7A, RED  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa		7		7C, BROWN  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	7B, PURPLE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa						
Friction >	>	6A, PINK  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa		6		6C, ORANGE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	6B, OLIVE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa						
Friction >	>	5A, BORDEAUX  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa		5		5C, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	5B, DARK PINK  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa				5D, PETROL  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	4A, DARK GREEN  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa		4		4C, GREYGREEN  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <

Friction >	>	4B, DARK OLIVE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa								4D, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <	
Friction >	>	3A, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa					3					<	Friction <
Friction >	>	3B, GREYGREEN  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa								3D, DARK GREEN  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <	
Friction >	>	2A, PETROL  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa					2					<	Friction <
Friction >	>	2B, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa								2D, BORDEAUX  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <	
	>	1A  1x   Draw separation thread   -					1					<	Friction <
Friction >	>	1B, ORANGE  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa								1D, PINK  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2