

Pattern No.: 1010328 - Yarn Quality V-Teil(e) links

A	B	C		D	E	D		C	B	A
					8			8A - Residual yarn -	<	Friction <
					7					
Friction >	>	6A,DRESS BLUE 1x Nm 52/2 Tropical Nep 97% CO, 3% PES Sawada			6					
Friction >	>	5A,DRESS BLUE 1x Nm 52/2 Tropical Nep 97% CO, 3% PES Sawada			5					
Friction >	>	4A,DRESS BLUE 1x Nm 52/2 Tropical Nep 97% CO, 3% PES Sawada			4					
					3			3A,GRAPE WINE 1x Nm 48/2 Top Cashmere 100% WS Loropiana	<	Friction <
	>	2A - Comb thread -			2			2B,GRAPE WINE 1x Nm 48/2 Top Cashmere 100% WS Loropiana	<	Friction <
Friction >	>	1A - Draw separation thread -			1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 1010328 - Yarn Quality V-Teil(e) rechts

A	B	C		D	E	D		C	B	A
					8			8A - Residual yarn -	<	Friction <
					7					
Friction >	>	6A,DRESS BLUE 1x Nm 52/2 Tropical Nep 97% CO, 3% PES Sawada			6					
Friction >	>	5A,DRESS BLUE 1x Nm 52/2 Tropical Nep 97% CO, 3% PES Sawada			5					
Friction >	>	4A,DRESS BLUE 1x Nm 52/2 Tropical Nep 97% CO, 3% PES Sawada			4					
					3			3A,GRAPE WINE 1x Nm 48/2 Top Cashmere 100% WS Loropiana	<	Friction <
	>	2A - Comb thread -			2					
Friction >	>	1A - Draw separation thread -			1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 1010328 - Yarn Quality R-Teil(e)

A	B	C		D	E	D		C	B	A
					8			8A - Residual yarn -	<	Friction <
Friction >	>	7A, GRAPE WINE 1x Nm 48/2 Top Cashmere 100% WS Loropiana			7					
					6					
					5					
					4					
					3			3A, GRAPE WINE 1x Nm 48/2 Top Cashmere 100% WS Loropiana	<	Friction <
	>	2A - Comb thread -			2					
Friction >	>	1A - Draw separation thread -			1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1010328 - Yarn Quality Ärmel

A	B	C		D		E	D		C	B	A
						8			8A - Residual yarn -	<	Friction <
						7					
						6					
						5					
						4					
						3			3A, GRAPE WINE 1x Nm 48/2 Top Cashmere 100% WS Loropiana	<	Friction <
	>	2A - Comb thread -				2					
Friction >	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2