

## Pattern No.: 1210071 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 40/2   Ocean   Residual yarn   50% CO, 50% PC   TVU	<	Friction <
				7						
				6				6A, DARK BROWN  2x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<<	Friction <
				5						
				4						
				3						
	>	2A  -   Comb thread   -		2						
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1210071 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
					8			
								8A  1x Nm 40/2   Ocean   Residual yarn   50% CO, 50% PC   TVU
Friction >	>>	7A, YELLOW  2x Nm 50   Shanty   88% VI, 12% PA   Igea						
					7			
								6A, DARK BROWN  2x Nm 60/2   Millennium   100% WV   Zegna Baruffa
					6			
Friction >	>>	5A, BROWN  2x Nm 67   Glacé   70% CO, 30% PES   Sesia						5B, BROWN  2x Nm 67   Glacé   70% CO, 30% PES   Sesia
					5			
Friction >	>	4A, GOLD  1x Nm 13,5   Pepe   66% VI, 34% WV   Igea						4B, GOLD  1x Nm 13,5   Pepe   66% VI, 34% WV   Igea
					4			
Friction >	>	3A, ORANGE  1x Nm 46   Image   80% VI, 20% PES   Lineapiù						3B, ORANGE  1x Nm 46   Image   80% VI, 20% PES   Lineapiù
					3			
		2A  -   Comb thread   -						2B, RED  2x Nm 67   Glacé   70% CO, 30% PES   Sesia
					2			
		1A  -   Draw separation thread   -						
					1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1210071 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
					8			
								8A  1x Nm 40/2   Ocean   Residual yarn   50% CO, 50% PC   TVU
Friction >	>>	7A, RED  2x Nm 67   Glacé   70% CO, 30% PES   Sesia						
					7			
								6A, DARK BROWN  2x Nm 60/2   Millennium   100% WV   Zegna Baruffa
					6			
Friction >	>>	5A, BROWN  2x Nm 67   Glacé   70% CO, 30% PES   Sesia						5B, BROWN  2x Nm 67   Glacé   70% CO, 30% PES   Sesia
					5			
Friction >	>	4A, GOLD  1x Nm 13,5   Pepe   66% VI, 34% WV   Igea						4B, GOLD  1x Nm 13,5   Pepe   66% VI, 34% WV   Igea
					4			
Friction >	>	3A, ORANGE  1x Nm 46   Image   80% VI, 20% PES   Lineapiù						3B, ORANGE  1x Nm 46   Image   80% VI, 20% PES   Lineapiù
					3			
								2B, YELLOW  2x Nm 50   Shanty   88% VI, 12% PA   Igea
					2			
								1A  -   Draw separation thread   -
					1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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**Other Requirements:**

4 Intarsia Feeders

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