

Pattern No.: 1810087 - Yarn Quality Zutaten_1

A	B	C			D		E		D		C	B	A
							16				16A 1x Nm 50/2 Residual yarn -	v	
							15						
							14						
							13				13A, BLACK 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	v	
	v	12A, GREY 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann					12						
							11						
							10						
							9						
							8						

						7							
						6							
						5					5A, BLACK 1x Nm 25 Jump 68% VI, 32% PBT Sesia	v	
	v	4A, WHITE 1x Nm 25 Jump 68% VI, 32% PBT Sesia					4						
						3							
						2							
	v	1A - Draw separation thread -					1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1810087 - Yarn Quality Leibteil(e)

A	B	C		D		E	D		C	B	A	
						16				16A 1x Nm 30/2 Protection thread -	v	
						15						
						14				14A, ECRU 1x Nm 200/2 York Bright 100% CO Emilcotoni	v	
						13				13A, NAVY 1x Nm 200/2 + 1x dtex 220 York Bright+Grilon KE-60 100% CO+CO-POLYESTER Emilcotoni+EMS-Griltech	v+v	
	v	12A, WHITE 1x Nm 60 Glow 100% PES Pinori Filati				12						
	v	11A, BLACK 1x Nm 60/1 Burke (Banda TEC) 100% WV Suedwollegroup				11						
						10				10A, TRANSPARENT 1x Nm 5,3 Polypropylen Bändchen 100% PP Nikol Weber	v	
						9						
						8						

							7							
	v	6A, TRANSPARENT 1x Nm 5,3 Polypropylen Bändchen 100% PP Nikol Weber					6							
	v	5A, ANTHRAZIT 1x dtex 76 f24 x1 Diolen® text. SET trilobal 100% PES TWD Fibres					5							
							4							
							3					3A, SILVER 1x Nm 4,5 Sarong 100% VI Be.Mi.Va.	v	
							2							
	v	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1810087

Other Requirements:

E-OKC_003.303.000_STOLL

Für weave in:

Fdf. mit Bypass: 6L, 10R mit Nüsschen und FKE E3,5.2

Fdf. mit FKE, E3,5.2: 3R
