

Pattern No.: 1310030 - Yarn Quality Kragen_1

A	B	C		D		E		D		C		B	A
						16							
						15							
						14							
						13							
						12							
						11							
						10							
						9							
						8				8A 1x Nm 28/2 Protection thread -		V	

							7					7A 1x Nm 28/2 Protection thread -	V	
							6							
	V	5A, INDIGO 11 1x Nm 35/2 Indigo Yarn 100% CO Unitin					5					5B, INDIGO 11 1x Nm 18 + 1x Nm 35/2 Lotus + Indigo Yarn 90% CO, 10% LI + 100% CO Igea + Unitin	VV	
	VV	4A 2x Nm 18 Lotus 90% CO, 10% LI Igea					4					4B 2x Nm 18 Lotus 90% CO, 10% LI Igea	VV	
	VV	3A, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin					3					3B, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin	VV	
	V	2A 1x Comb thread -					2							
	V	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal

 Normal-ADF

 Intarsia type 1

 Intarsia type 2

 Plating Yf. N

 Double-Arm Plating Yf.

 Plating_w_2->1

 Plating_w_2->2

Pattern No.: 1310030 - Yarn Quality Zutaten_1

A	B	C					D	E	D	C					B	A
								16								
								15								
								14								
								13								
								12								
								11								
								10								
								9								
								8			8A 1x Nm 28/2 Protection thread -					V

							7							
							6					6A 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
							5					5A 1x Nm 18 + 1x Nm 35/2 Lotus + Indigo Yarn 90% CO, 10% LI + 100% CO Igea + Unitin	VV	
							4					4B 2x Nm 18 Lotus 90% CO, 10% LI Igea	VV	
							3					3A, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin	VV	
	V	2A 1x Comb thread -					2							
	V	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal

 Normal-ADF

 Intarsia type 1

 Intarsia type 2

 Plating Yf. N

 Double-Arm Plating Yf.

 Plating_w_2->1

 Plating_w_2->2

Pattern No.: 1310030 - Yarn Quality V-Teil(e) links

A	B	C		D		E		D		C		B	A
						16							
						15							
						14							
						13							
						12							
						11							
						10							
						9							
						8				8A 1x Nm 28/2 Protection thread -		V	Friction <

							7							
							6					6A 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
							5					5B, INDIGO 11 1x Nm 18 + 1x Nm 35/2 Lotus + Indigo Yarn 90% CO, 10% LI + 100% CO Igea + Unitin	VV	
	VV	4A 2x Nm 18 Lotus 90% CO, 10% LI Igea					4					4B 2x Nm 18 Lotus 90% CO, 10% LI Igea	VV	
	VV	3A, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin					3					3B, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin	VV	
	V	2A 1x Comb thread -					2							
	V	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310030 - Yarn Quality V-Teil(e) rechts

A	B	C				D			E	D			C				B	A
									16									
									15									
									14									
									13									
									12									
									11									
									10									
									9									
									8				8A 1x Nm 28/2 Protection thread -				V	

							7							
							6					6A 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
							5					5B, INDIGO 11 1x Nm 18 + 1x Nm 35/2 Lotus + Indigo Yarn 90% CO, 10% LI + 100% CO Igea + Unitin	VV	
	VV	4A 2x Nm 18 Lotus 90% CO, 10% LI Igea					4					4B 2x Nm 18 Lotus 90% CO, 10% LI Igea	VV	
	VV	3A, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin					3					3B, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin	VV	
	V	2A 1x Comb thread -					2							
	V	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310030 - Yarn Quality R-Teil(e)

A	B	C				D	E	D	C				B	A
							16							
							15							
							14							
							13							
							12							
							11							
							10							
							9							
	V	8A 1x Nm 28/2 Protection thread -					8		8B 1x Nm 28/2 Protection thread -				V	

							7							
							6					6A 1x Nm 18 Lotus 90% CO, 10% LI Igea	V	
	V	5A, INDIGO 11 1x Nm 35/2 Indigo Yarn 100% CO Unitin					5					5B, INDIGO 11 1x Nm 18 + 1x Nm 35/2 Lotus + Indigo Yarn 90% CO, 10% LI + 100% CO Igea + Unitin	VV	
	VV	4A 2x Nm 18 Lotus 90% CO, 10% LI Igea					4					4B 2x Nm 18 Lotus 90% CO, 10% LI Igea	VV	
	VV	3A 2x Nm 35/2 Indigo 11 100% CO Unitin					3					3B, INDIGO 11 2x Nm 35/2 Indigo Yarn 100% CO Unitin	VV	
	V	2A 1x Comb thread -					2							
	V	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2