

Pattern No.: 0610290 - Yarn Quality Kragen

A	B	C		D		E	D		C	B	A
						8			8B - Residual yarn -	<	Friction <
						7					
						6					
						5					
						4					
						3			3A, BLUE 7x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	< 7	Friction <
	>	2A - Comb thread -				2					
						1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610290 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>>>>	8A, BLUE 3x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning		8		8B - Residual yarn -	<	Friction <
				7		7A, BROWN 3x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<<<<	Friction <
				6		6A, YELLOW 1x 3,5/1 Nm Fresh G-531 35% PC, 35% PA, 20% WO, 10%WP Guoyue Spinning	<	Friction <
Friction >	>	5A, YELLOW 1x 3,5/1 Nm Fresh G-531 35% PC, 35% PA, 20% WO, 10% WP Guoyue Spinning		5				
				4		4A, YELLOW 3x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<<<<	Friction <
Friction >	>>>>	3A, YELLOW 3x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning		3				
	>	2A - Comb thread -		2		2B, BLUE 3x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<<<<	Friction <
Friction >	>>>>	1A, BROWN 3x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610290 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>>>	8A, BLUE 3x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning		8		8B - Residual yarn -	<	Friction <
				7				
				6				
				5				
				4				
				3				
	>	2A - Comb thread -		2		2B, BLUE 3x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<<<	Friction <
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610290 - Yarn Quality Ärmel

A	B	C		D		E	D		C	B	A
						8			8B - Residual yarn -	<	Friction <
						7					
						6					
						5					
						4					
						3					
Friction >	>	2A - Comb thread -				2			2B, BLUE 3x 48/2 Nm Victoria 100% WV Zhangjiagang Yangtse Spinning	<<<	Friction <
						1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2