

Pattern No.: 1110033 - Yarn Quality V-Teil(e)

A	B	C		D	E	D		C	B	A
					8			8A - - Comb thread - -	<	Friction <
Friction >	>	7A - - Residual yarn - -			7					
Friction >	3>	6A 3x Nm 30s/2 Neo-Recycled 80%CO, 20%Recycled CO BROS			6					
					5			5A 1x Nm 30s/2 Neo-Recycled 80%CO, 20%Recycled CO BROS	<	Friction <
	>	4A 1x Nm 25 MELBY 85%AC,15%PA IGEA			4			4B 3x Nm 30s/2 Neo-Recycled 80%CO, 20%Recycled CO BROS	<3	Friction <
Friction >	>	3A 1x Nm 30s/2 Neo-Recycled 80%CO, 20%Recycled CO BROS			3					
	>	2A - - Comb thread - -			2					
Friction >	>	1A - - Draw separation thread - -			1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 1110033 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				8		8A - - Comb thread - -	<	Friction <
				7				
				6				
				5				
				4				
Friction >	>	3A 1x Nm 30s/2 Neo-Recycled 80%CO, 20%Recycled CO BROS		3				
	>	2A - - Comb thread - -		2				
Friction >	>	1A - - Draw separation thread - -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1110033 - Yarn Quality Ärmel

A	B	C		D	E	D		C	B	A
					8			8A - - Comb thread - -	<	Friction <
					7					
					6					
					5					
	>	4A 1x Nm 25 MELBY 85%AC,15%PA IGEA			4					
Friction >	>	3A 1x Nm 30s/2 Neo-Recycled 80%CO, 20%Recycled CO BROS			3					
	>	2A - - Comb thread - -			2					
Friction >	>	1A - - Draw separation thread - -			1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2