

## Pattern No.: 1110020 - Yarn Quality Leibteil(e)

| A          | B  | C                                                          |  | D |  | E | D                                                                                     |  | C                                                          | B  | A          |
|------------|----|------------------------------------------------------------|--|---|--|---|---------------------------------------------------------------------------------------|--|------------------------------------------------------------|----|------------|
|            |    |                                                            |  |   |  | 8 |    |  | 8A  -   -   Residual yarn   -   -                          | <  | Friction < |
|            |    |                                                            |  |   |  | 7 |    |  | 7A, COFFEE  2x Nm 60/2   Diva   100% VI   Filpucci         | << | Friction < |
|            |    |                                                            |  |   |  | 6 |    |  | 6A, COFFEE  1x Nm 60/2   Diva   100% VI   Filpucci         | <  | Friction < |
| Friction > | >> | 5A, CREAM  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros |  |   |  | 5 |    |  |                                                            |    |            |
|            |    |                                                            |  |   |  | 4 |    |  | 4A, CREAM  3x Nm 100/4   Pima Cotton   100% Pima CO   Bros | <3 | Friction < |
| Friction > | 4> | 3A, CREAM  4x Nm 100/4   Pima Cotton   100% Pima CO   Bros |  |   |  | 3 |   |  | 3B, CREAM  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros | <  | Friction < |
|            | >  | 2A  -   -   Comb thread   -   -                            |  |   |  | 2 |  |  |                                                            |    |            |
|            | >  | 1A  -   -   Draw separation thread   -   -                 |  |   |  | 1 |  |  |                                                            |    |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating\_w\_2->1
  Plating\_w\_2->2