

Pattern No.: 0810200 - Yarn Quality Strickteil(e)

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, LIGHT GREY 2x Nm 30/2 Victoria 100% WV Biella Yarn			8			
				7				
Friction >	> 5	6A, LIGHT GREY 5x Nm 30/2 Victoria 100% WV Biella Yarn			6			
				5		5A, LIGHT GREY 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <
Friction >	>>	4A, LIME 2x Nm 30/2 Victoria 100% WV Biella Yarn			4			
				3		3A, LIME 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <
	>	2A - Comb thread -			2			
	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0810200 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, LIGHT GREY 2x Nm 30/2 Victoria 100% WV Biella Yarn		8		8B, BLACK 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <
Friction >	>>	7A, BEIGE 2x Nm 30/2 Victoria 100% WV Biella Yarn		7		7B, DARK BROWN 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <
Friction >	>>	6A, LIGHT GREY 2x Nm 30/2 Victoria 100% WV Biella Yarn		6		6B, BLACK 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <
Friction >	>>	5A, LIGHT BROWN 2x Nm 30/2 Victoria 100% WV Biella Yarn		5		5B, LIGHT GREY 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <
Friction >	>>	4A, LIME 2x Nm 30/2 Victoria 100% WV Biella Yarn		4		4B, LAGOON 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <
Friction >	>>	3A, DARK BROWN 2x Nm 30/2 Victoria 100% WV Biella Yarn		3		3B, LIME 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <
	>	2A - Comb thread -		2		2B, LIGHT BROWN 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <
	>	1A - Draw separation thread -		1		1B, BEIGE 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0810200 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, LIGHT GREY 2x Nm 30/2 Victoria 100% WV Biella Yarn			8			
				7				
				6 		6A, BLACK 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <
				5 		5A, LIGHT GREY 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <
				4				
				3 		3A, LIME 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <
	>	2A - Comb thread -		2 				
	>	1A - Draw separation thread -		1 		1B, BEIGE 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0810200 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A
				8				
Friction >	>>	7A, BEIGE 2x Nm 30/2 Victoria 100% WV Biella Yarn			7			
				6				
				5		5A, LIGHT GREY 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <
Friction >	>>	4A, LIME 2x Nm 30/2 Victoria 100% WV Biella Yarn			4			
				3		3A, LIME 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <
	>	2A - Comb thread -			2			
	>	1A - Draw separation thread -		1		1B, BEIGE 2x Nm 30/2 Victoria 100% WV Biella Yarn	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2