

Pattern No.: 0710145 - Yarn Quality Kragen_1

A	B	C		D		E	D		C	B	A
						8			8A - Protection thread -	<	
						7					
						6					
						5			5A, WHITE 1x Nm 4,6 Maxi 100% WV Zegna Baruffa	<	Friction <
						4			4A, REED GREEN 1x Nm 4,6 Maxi 100% WV Zegna Baruffa	<	Friction <
						3					
	>	2A - Comb thread -				2					
	>	1A - Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0710145 - Yarn Quality V-Teil(e)

A	B	C				D	E	D				C	B	A							
	>	8A - Protection thread -								8					8B - Protection thread -					<	
										7					7A, OCHRE 2x Nm 50/2 Skip 70% VI, 30% PBT Sesia					<<	Friction <
Friction >	>>	6A, OCHRE 2x Nm 50/2 Skip 70% VI, 30% PBT Sesia								6					6B, REED GREEN 3x Nm 50/2 Skip 70% VI, 30% PBT Sesia					><<	Friction ><
										5					5A, OCHRE 3x Nm 50/2 Skip 70% VI, 30% PBT Sesia					><<	Friction ><
										4					4A, OCHRE 1x Nm 4,6 Maxi 100% WV Zegna Baruffa					<	Friction <
										3					3A, WHITE 1x Nm 4,6 Maxi 100% WV Zegna Baruffa					<	Friction <
	>	2A - Comb thread -								2					2B, REED GREEN 1x Nm 4,6 Maxi 100% WV Zegna Baruffa					<	Friction <
	>	1A - Draw separation thread -								1											

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0710145 - Yarn Quality R-Teil(e)

A	B	C				D	E	D	C	B	A	
	>	8A - Protection thread -					8		8B - Protection thread -			
						7			7A, OCHRE 2x Nm 50/2 Skip 70% VI, 30% PBT Sesia			
Friction >	>>	6A, OCHRE 2x Nm 50/2 Skip 70% VI, 30% PBT Sesia					6		6B, REED GREEN 3x Nm 50/2 Skip 70% VI, 30% PBT Sesia			
						5			5A, OCHRE 3x Nm 50/2 Skip 70% VI, 30% PBT Sesia			
						4			4A, OCHRE 1x Nm 4,6 Maxi 100% WV Zegna Baruffa			
						3			3A, WHITE 1x Nm 4,6 Maxi 100% WV Zegna Baruffa			
	>	2A - Comb thread -					2		2B, REED GREEN 1x Nm 4,6 Maxi 100% WV Zegna Baruffa			
	>	1A - Draw separation thread -					1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0710145 - Yarn Quality Ärmel

A	B	C				D			E	D			C	B	A	
	>	8A - Protection thread -								8						
										7				7A, OCHRE 2x Nm 50/2 Skip 70% VI, 30% PBT Sesia	<<	Friction <
										6				6A, REED GREEN 3x Nm 50/2 Skip 70% VI, 30% PBT Sesia	><<	Friction ><
										5				5A, OCHRE 3x Nm 50/2 Skip 70% VI, 30% PBT Sesia	><<	Friction ><
										4				4A, OCHRE 1x Nm 4,6 Maxi 100% WV Zegna Baruffa	<	Friction <
										3				3A, WHITE 1x Nm 4,6 Maxi 100% WV Zegna Baruffa	<	Friction <
	>	2A - Comb thread -								2				2B, REED GREEN 1x Nm 4,6 Maxi 100% WV Zegna Baruffa	<	Friction <
	>	1A - Draw separation thread -								1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating w 2->1



Plating w 2->2