

Pattern No.: 0810201 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
	>	8A 1x Nm 28/2 Residual yarn -		8		8B 1x Nm 28/2 Residual yarn -	<	
				7		7A - Draw separation thread -	<	
				6		6A 2x Nm 30/2 Victoria 100% WV Biella Yarn	><	Friction ><
				5		5A 2x Nm 30/2 Victoria 100% WV Biella Yarn	><	Friction ><
Friction ><	><	4A 2x Nm 30/2 Victoria 100% WV Biella Yarn		4		4B 1x Lycra 44 dtex, PA 44 dtex Ultralastic 3772X 82,6% PA, 17,4% EA Zimmermann	<	Friction <
				3				
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2