

Pattern No.: 1010195 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)		8		8B, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<	Friction <
Friction >	>	7A, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)		7		7B, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<	Friction <
						7C, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<	Friction <
Friction >	>	6A, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)		6		6B, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<	Friction <
						6C, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<	Friction <
Friction >	>	5A, OLIVE 1x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa		5		5B, OLIVE 1x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	<	Friction <
						5C, OLIVE 1x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	<	Friction <
Friction >	>	4A, BEIGE 1x Nm 36/2 Breton 100% WV Botto Poala		4		4B, BEIGE 1x Nm 36/2 Breton 100% WV Botto Poala	<	Friction <
						4C, BEIGE 1x Nm 36/2 Breton 100% WV Botto Poala	<	Friction <

Friction >	>	3A, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)					3					3B, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<	Friction <
Friction >	>	2A - Comb thread -					2					2B - Residual yarn -	<	Friction <
Friction >	>	1A - Draw separation thread -					1					1B, DARK BROWN 2x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1010195 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)		8		8B, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<	Friction <
Friction >	>	7A, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)		7		7B, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<	Friction <
						7C, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<	Friction <
Friction >	>	6A, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)		6		6B, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<	Friction <
						6C, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<	Friction <
Friction >	>	5A, OLIVE 1x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa		5		5B, OLIVE 1x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	<	Friction <
						5C, OLIVE 1x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	<	Friction <
Friction >	>	4A, BEIGE 1x Nm 36/2 Breton 100% WV Botto Poala		4		4B, BEIGE 1x Nm 36/2 Breton 100% WV Botto Poala	<	Friction <
						4C, BEIGE 1x Nm 36/2 Breton 100% WV Botto Poala	<	Friction <

Friction >	>	3A, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)					3					3B, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<	Friction <
Friction >	>	2A - Comb thread -					2					2B - Residual yarn -	<	Friction <
Friction >	>	1A - Draw separation thread -					1					1B, DARK BROWN 2x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1010195 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8			8A, DARK BROWN 2x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	<< Friction <
				7				
				6				
				5				
				4				
				3			3A, DARK BROWN 1x Nm 33 Mastev 57% PA, 30% WP, 13% WV Millefili (Bluring)	< Friction <
Friction >	>	2A - Comb thread -		2			2B - Residual yarn -	< Friction <
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2