

Pattern No.: 0810173 - Yarn Quality V-Teil(e)

A	B	C		D		E	D		C	B	A
						8			8A - - Residual yarn - -	<	Friction <
						7					
						6			6A, DEEP BLUE 2x Nm 30/2 soft-luster 100% WV Xinao	<<	Friction <
						5			5A, BLACK 2x Nm 30/2 soft-luster 100% WV Xinao	<<	Friction <
						4					
						3					
Friction >	>	2A - Comb thread -				2					
						1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0810173 - Yarn Quality R-Teil(e)

A	B	C		D		E	D		C	B	A	
						8				8A - - Residual yarn - -	<	Friction <
						7						
						6				6A, DEEP BLUE 2x Nm 30/2 soft-luster 100% WV Xinao	<<	Friction <
						5				5A, BLACK 2x Nm 30/2 soft-luster 100% WV Xinao	<<	Friction <
						4				4A, DEEP BLUE 4x Nm 30/2 soft-luster 100% WV Xinao	<4	Friction <
						3						
Friction >	>	2A - Comb thread -				2						
						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf. N
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0810173 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A
				8		8A - - Residual yarn - -	<	Friction <
				7				
				6				
				5				
				4		4A, DEEP BLUE 4x Nm 30/2 soft-luster 100% WV Xinao	<4	Friction <
				3				
Friction >	>	2A - Comb thread -		2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0810173 - Yarn Quality Ärmel rechts

A	B	C		D	E	D		C	B	A
					8			8A - - Residual yarn - -	<	Friction <
					7					
Friction >	>>	6A, DEEP BLUE 2x Nm 30/2 soft-luster 100% merino wool Xinao			6					
Friction >	>>	5A, BLACK 2x Nm 30/2 soft-luster 100% WV Xinao			5					
					4			4A, DEEP BLUE 4x Nm 30/2 soft-luster 100% WV Xinao	<4	Friction <
					3					
Friction >	>	2A - Comb thread -			2					
					1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2