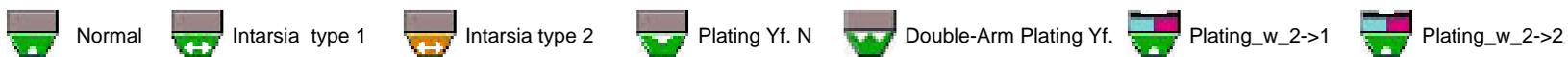


Pattern No.: 1010124 - Yarn Quality Kragen_1

| A | B | C | D | E | D | C | B | A |
|---|---|-------------------------------------|---|---|---|---|----|------------|
| | | | | | | 8A 2x Protection thread - | << | |
| | | | | | 8 |  | | |
| | | | | | 7 | | | |
| | | | | | 6 | | | |
| | | | | | 5 | | | |
| | | | | | 4 | | | |
| | | | | | 3 | | | |
| | > | 2A 1x Comb thread - | | | 2 |  | << | Friction < |
| | > | 1A 1x Draw separation thread - | | | 1 |  | | |
| | | | | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010124 - Yarn Quality Zutaten

| A | B | C | D | E | D | C | B | A |
|------------|----|---|--|---|---|---|----|------------|
| | >> | 8A 2x Protection thread - |  | 8 |  | 8B 2x Protection thread - | << | |
| | | | | 7 | | | | |
| | | | | 6 | | | | |
| | | | | 5 | | | | |
| | | | | 4 | | | | |
| Friction > | >> | 3A 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | |  | 3 | | | |
| | > | 2A 1x Comb thread - |  | 2 |  | 2B 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | << | Friction < |
| | > | 1A 1x Draw separation thread - | |  | 1 | | | |

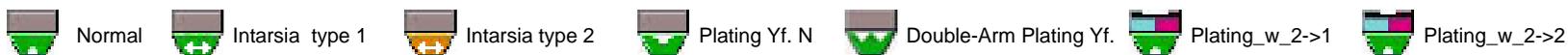
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010124 - Yarn Quality V-Teil(e) links

| A | B | C | D | E | D | C | B | A |
|------------|----|--|---|---|--|--|----|------------|
| | | | | | | 8A 2x Protection thread - | << | |
| | | | | 8 |  | | | |
| Storage > | > | 7A, OLIVE 1x Nm 14 Mousse 70% WV, 30% PA Zegna Baruffa | | | | | | |
| | | | | 7 |  | | | |
| Friction > | > | 6A, BEIGE 1x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | | | | 6B, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | << | Friction < |
| | | | | 6 |  | | | |
| Storage > | > | 5A, OLIVE 1x Nm 14 Mousse 70% WV, 30% PA Zegna Baruffa | | | | 5B, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | << | Friction < |
| | | | | 5 |  | | | |
| Friction > | > | 4A, BEIGE 1x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | | | | 4B, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | << | Friction < |
| | | | | 4 |  | | | |
| Friction > | >> | 3A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | | | | | | |
| | | | | 3 |  | | | |
| | > | 2A 1x Comb thread - | | | | 2B, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | << | Friction < |
| | | | | 2 |  | | | |
| | > | 1A 1x Draw separation thread - | | | | 1B 1x 6350N Elastic thread Zimmermann | < | |
| | | | | 1 |  | | | |

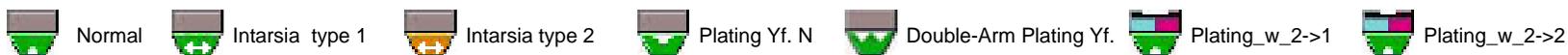
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010124 - Yarn Quality V-Teil(e) rechts

| A | B | C | D | E | D | C | B | A |
|------------|----|--|---|---|---|--|----|------------|
| | | | | | | 8A 2x Protection thread - | << | |
| | | | | | | 7A, OLIVE 1x Nm 14 Mousse 70% WV, 30% PA Zegna Baruffa | < | Friction < |
| Friction > | >> | 6A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | | 6 | | 6B, BEIGE 1x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | < | Friction < |
| Friction > | >> | 5A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | | 5 | | 5B, OLIVE 1x Nm 14 Mousse 70% WV, 30% PA Zegna Baruffa | < | Friction < |
| Friction > | >> | 4A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | | 4 | | 4B, BEIGE 1x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | < | Friction < |
| Friction > | >> | 3A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | | 3 | | | | |
| | > | 2A 1x Comb thread - | | 2 | | 2B, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | << | Friction < |
| | > | 1A 1x Draw separation thread - | | 1 | | 1B 1x 6350N Elastic thread Zimmermann | < | |

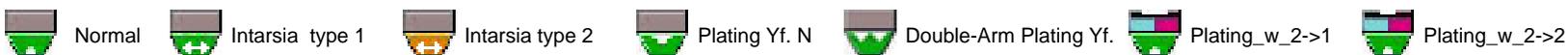
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010124 - Yarn Quality R-Teil(e)

| A | B | C | D | E | D | C | B | A |
|------------|----|---|--|--|---|---|----|------------|
| Friction > | >> | 8A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci |  | 8 |  | 8B 2x Protection thread - | << | |
| Friction > | >> | 7A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci |  | 7 |  | 7B, OLIVE 1x Nm 14 Mousse 70% WV, 30% PA Zegna Baruffa | < | Friction < |
| Friction > | >> | 6A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci |  | 6 |  | 6B, BEIGE 1x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | < | Friction < |
| Friction > | >> | 5A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | |  | 5 | | | |
| Friction > | >> | 4A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | |  | 4 | | | |
| Friction > | >> | 3A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | |  | 3 | | | |
| | > | 2A 1x Comb thread - |  | 2 |  | 2B, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | << | Friction < |
| | > | 1A 1x Draw separation thread - |  | 1 |  | 1B 1x 6350N Elastic thread Zimmermann | < | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010124 - Yarn Quality Ärmel links

| A | B | C | D | E | D | C | B | A |
|------------|----|--|--|--|---|--|----|------------|
| Friction > | >> | 8A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci |  | 8 |  | 8B 2x Protection thread - | << | |
| Friction > | >> | 7A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci |  | 7 |  | 7B, OLIVE 1x Nm 14 Mousse 70% WV, 30% PA Zegna Baruffa | < | Friction < |
| Friction > | >> | 6A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci |  | 6 |  | 6B, BEIGE 1x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | < | Friction < |
| Friction > | >> | 5A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | |  | 5 | | | |
| Friction > | >> | 4A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | |  | 4 | | | |
| Friction > | >> | 3A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | |  | 3 | | | |
| | > | 2A 1x Comb thread - |  | 2 |  | 2B, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | << | Friction < |
| | > | 1A 1x Draw separation thread - |  | 1 |  | 1B 1x 6350N Elastic thread Zimmermann | < | |

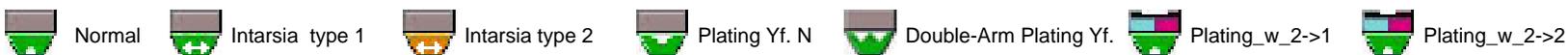
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010124 - Yarn Quality Ärmel rechts

| A | B | C | D | E | D | C | B | A |
|------------|----|---|--|--|---|---|----|------------|
| Friction > | >> | 8A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci |  | 8 |  | 8B 2x Protection thread - | << | |
| Friction > | >> | 7A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci |  | 7 |  | 7B, OLIVE 1x Nm 14 Mousse 70% WV, 30% PA Zegna Baruffa | < | Friction < |
| Friction > | >> | 6A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci |  | 6 |  | 6B, BEIGE 1x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | < | Friction < |
| Friction > | >> | 5A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | |  | 5 | | | |
| Friction > | >> | 4A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | |  | 4 | | | |
| Friction > | >> | 3A, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | |  | 3 | | | |
| | > | 2A 1x Comb thread - |  | 2 |  | 2B, BEIGE 2x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci | << | Friction < |
| | > | 1A 1x Draw separation thread - |  | 1 |  | 1B 1x 6350N Elastic thread Zimmermann | < | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010124

Other Requirements:

MC-operating system version: setup2

MC-Betriebssystem-Version: Setup2
