

Pattern No.: 0510346 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A		
				8				8A 1x Residual yarn -	<	Friction <
				7						
				6				6A, WHITE 3x 26/2 Nm Zefir 100% WV Schoeller	<<<	Friction <
Friction >	>>>	5A, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller		5						
				4				4A, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller	<<<	Friction <
				3						
Friction >	>	2A 1x Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510346 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A 1x Residual yarn -	<	Friction <
				7				7A, ACACIA 3x 28/2 Nm Adelaide 100% WV Zhangjiagang Yangtse Spinning	<<<	Friction <
				6				6A, WHITE 3x 26/2 Nm Zefir 100% WV Schoeller	<<<	Friction <
Friction >	>>>	5A, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller		5						
				4				4A, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller	<<<	Friction <
				3				3A, NORTH ATLANTIC 1x 26/2 Nm Zefir 100% WV Schoeller	<	Friction <
Friction >	>	2A 1x Comb thread -		2						
Friction >	>	1A 1x Residual yarn -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510346 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A 1x Residual yarn -	<	Friction <
				7						
				6						
Friction >	>>>	5A, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller		5						
				4				4A, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller	<<<	Friction <
				3						
Friction >	>	2A 1x Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510346 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8A 1x Residual yarn -	<	Friction <
				7						
				6						
Friction >	>>>	5A, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller		5						
				4				4A, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller	<<<	Friction <
				3						
Friction >	>	2A 1x Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510346 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A		
				8				8A 1x Residual yarn -	<	Friction <
				7						
				6						
Friction >	>>>	5A, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller		5						
				4				4A, NORTH ATLANTIC 3x 26/2 Nm Zefir 100% WV Schoeller	<<<	Friction <
				3						
Friction >	>	2A 1x Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2