

Pattern No.: 1410017 - Yarn Quality K&W

A	B	C			D		E		D		C	B	A
							8 				8A 2x Residual yarn -	<<	
							7 				7A 1x Lycra - -	<	
							6 				6A 2x Nm 34/2 Ocean 50% CO, 50% PC TVU	<<	Friction <
							5 				5A 2x Nm 34/2 Ocean 50% CO, 50% PC TVU	<<	Friction <
Friction >	>>	4A 2x Nm 34/2 Ocean 50% CO, 50% PC TVU					4 						
							3 				3A 1x Nm 34/2 Ocean 50% CO, 50% PC TVU	<	Friction <
	>	2A 1x Comb thread -					2 						
	>	1A 1x - Draw separation thread -					1 						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal

 Normal-ADF

 Intarsia type 1

 Intarsia type 2

 Plating Yf. N

 Double-Arm Plating Yf.

 Plating_w_2->1

 Plating_w_2->2

Pattern No.: 1410017 - Yarn Quality Zutaten_1

A	B	C			D		E		D		C	B	A
							8						
							7						
Friction >	>>	6A 2x Residual yarn -					6						
							5				5A 2x Residual yarn -	<<	Friction <
Friction >	>>	4A 2x Nm 34/2 Ocean 50% CO, 50% PC TVU					4						
							3				3A 2x Nm 34/2 Ocean 50% CO, 50% PC TVU	<<	Friction <
	>	2A 1x Comb thread -					2				2B 1x Elastic thread -	<	
	>	1A 1x Draw separation thread -					1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Normal-ADF
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2